

SUNESTA 254

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SUNESTA 254 2007 MODEL YEAR

<u>Description</u>	<u>ID. Page No.</u>	<u>Description Page No.</u>
Deck - Overhead View (includes the following) Anchor Lid With Hardware Bucket Seating Cockpit Table Floor Base & Hole Plug Cupholders Deck Plate Forward Cockpit Table Option Forward Filler Cushion Hardware Grab Rails Motor Lid & Hardware Stern Light Swim Platform Lid & Hardware Windshield & Door	8	9
Hull & Deck Exterior (includes the following) Anchor Locker Components Bow & Stern Eyes Bow Chafe Option Cleats Docking Lights Drain Plug Drop In Bow Door Option Dunnage Box & Hardware Fuel Fitting Horn Ladders Non-Skid Flooring For Side Entry Platform Braces Portlight Rubrails & Inserts Side Entrance Door Side Lights Ski Tow Swim Platform Thru-Hulls Vents Water & Waste Fittings	10, 12	11, 13
Graphics (includes the following) Boat & Yacht Label Chaparral Lettering & Bird Chaparral Logo Graphic Option Deck Flares Extended Hull Decal Hull Flares Hull Stripes Model Designator Wide Band Gel Graphic Option Wide Band Gel Sport Graphic Option Window Warranty Label	14	15
Dash / Helm (includes the following) Capacity Plate Compass Console Cup Holders Depth Finder Fire Extinguisher Light Instrument Panel Owner's Manual & Info Bag Shifter & Engine Components Steering Wheel Options Stereo Remote Switch Panels Tilt Steering	16	17, 19

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Cockpit (Includes the following) Access Door Cockpit Lighting Cockpit Table & Storage Cup Holders Fire Port Grab Handle & Rails Lids & Hinges Pad Eyes & Shock Cords Pedestals Rod Holders Speakers Transom Door Transom Remote Option Trim Panel Option	20	21
Cockpit Galley (includes the following) Access Door With Latch Air Pump Faucet Grab Rail Ice Box Lid & Hardware Marine Cooler & Retainer Power Plug Shock Cords/Pad Eyes/Small Hooks Trash Lid & Hardware Wastebasket	22	23
Cockpit & Head (includes the following) Bi-Fold Door Clarion Speaker Upgrade W/Amplifier Door Seal Head Door With Hardware Head/Head Pan Light Port Light Porta Pottie Pump Out Porta Pottie Option Stereo Vacuflush System Option	24	25
Head Cabinet Upgrade (includes the following) Counter Top & Insert Drain & Drain Hoses Faucet Head Cabinet Hinges & Latch Mirror Sink Tissue Holder	26	27
Deck - Underside View (includes the following) Base Mounting Rings Blower Hoses Cup Holders & Tubs Drains & Hoses Optional Transom Showers	28, 30	29, 31
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Fresh Water (includes the following) Couplings Elbows Hoses Water Filter Water Pump Water Tank	34	35
Fresh Water Options (includes the following) Head Cabinet Upgrade Water Routing Transom Shower Routing	36	37
Interiors - Overhead View (includes the following) Aft Seating Bow Filler Cushions Bow Seating Bucket Seats Snap In Carpet Table Top Cushions	38	39
Interiors - Side Panels (includes the following) Arm Rests Head Door Pad Side Panels	40	41
Interiors - Carpet Boards (includes the following) Bulkheads Cooler Retainer Hose Cover Board Trim Boards	42	43
Interiors - Carpet/Head Boards (includes the following) Close Out Boards Head Bulkheads Head Gunnel Boards Head Trim Boards Trim Boards	44	45

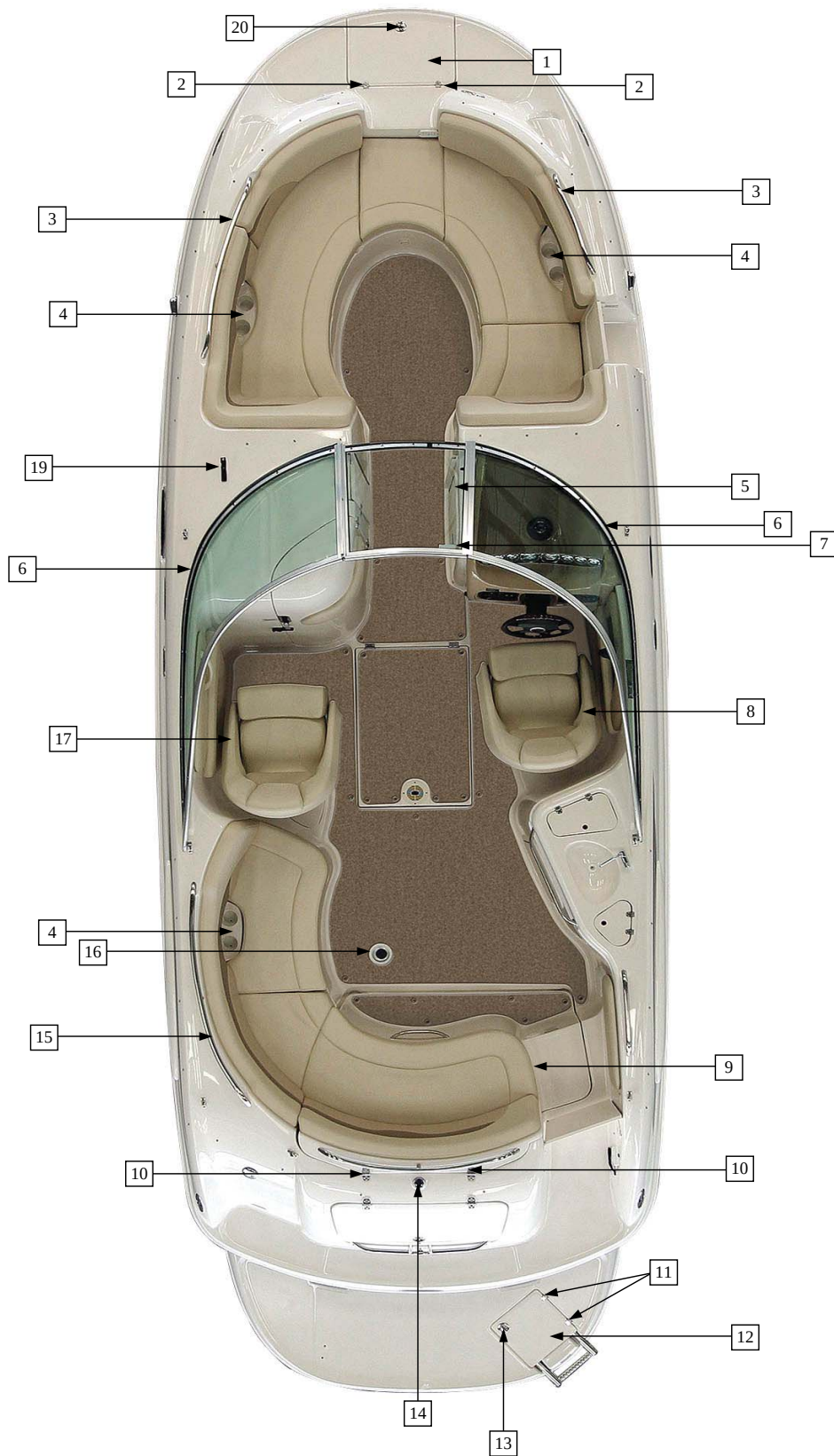
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Deck - Overhead View



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Deck - Overhead View

Item No.	Part Number	Description	Qty.	U.O.M.
1	38-00001	ANCHOR HATCH/ SUNESTA	1	EA
2	2340-3669	HINGE - 2 1/4 X 1 1/2 SWAGED FM	2	EA
3	35245	243 SUN BOW RAIL 2 PIECE	1	SET
4	DS-CHSDSBT	D.S. CUPHOLDER SAND WITH TUBE	10	EA
4a	12-00001	CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg)	10	EA
5	5881040023	WINDSHIELD - DOOR 254 SUNESTA	1	EA
5a	WB-114	WINDSHIELD BRACE - 254SUN	1	SET
6	5881040017	WINDSHIELD - FRONTS / WING 1 PC SMALL	1	EA
7	U13778-01	NOTICE SECURE WINDSHIELD DOOR LABEL	1	EA
8	31-00021	SEAT - BUCKET - CHAMPAGNE STBD (Champagne Interior)	1	EA
8a	31-00019	SEAT - BUCKET - PLATINUM STBD (Platinum Interior)	1	EA
9	3-1125	254/252/232SUN MOTOR LID	1	EA
9a	SL29-90-1	90 LB GAS SHOCK	2	EA
9b	SL85-1	LARGE SHOCK CLIP 13MM	4	EA
9c	R-1206	SHOCK BRACKET W/13MM(100) BALL STUD	2	EA
9d	SL62-BS-1	FLAT BRCKT W/ 13MM BALL	2	EA
10	2340-1209	HINGE 3.187 IN X 1.5 IN	2	EA
11	2340-3669	HINGE - 2 1/4 X 1 1/2 SWAGED FM	2	EA
12	SP67	SWIM PLATFORM LID/DIAMOND	1	EA
13	M1-62-8	LATCH/FLUSH SS	1	EA
14	1045-SPL-009-P	ROUND LIGHT BASE PACKARD CONNECTOR	1	EA
14a	1632SPL054	LIGHT-ALL ROUND 66" OAH W/ 5 DEG. FOR BEND	1	EA
15	35246	243 SUN PORT SIDE RAIL	1	EA
16	75375-40	FLOOR BASE	1	EA
16a	3381-2403	HOLE PLUG	1	EA
17	31-00022	SEAT - BUCKET - CHAMPAGNE PORT (Champagne Interior)	1	EA
17a	31-00020	SEAT - BUCKET - PLATINUM PORT (Platinum Interior)	1	EA
19	41-00002	MAGNETIC WINDOW HOLDER SS 20X10 STRIKE	1	EA
20	2266	LATCH - 2 1/2 SS LIFT HANDLE	1	EA
Not Pictured	IST12341	VENT WASHER	6	EA

Parts Not Pictured Which Are Associated With Deck Overhead:

Not Pictured	DP61-38	1998 6 IN. WHT DECK PLATE	1	EA
Not Pictured	3-1110CUP	FIBERGLASS COCKPIT TABLE (Option: Table - Bow)	1	EA
Not Pictured	117090	SLIDING WINDOW LOCK-SS (Option: Table - Bow)	2	EA
Not Pictured	12-00002	CUPHOLDER - SHALLOW 304SS (Option: Table - Bow W/Premium Pkg)	2	EA
Not Pictured	3381-2403	HOLE PLUG (Option: Table - Bow)	1	EA
Not Pictured	75354	TABLE BASE (Option: Table - Bow)	1	EA
Not Pictured	75359-83	27 1/2 LEGS (Option: Table - Bow)	1	EA
Not Pictured	75375-40	FLOOR BASE (Option: Table - Bow)	1	EA
Not Pictured	78-3JW	WHITE JUMBO CUPHOLDER (Option: Table - Bow)	2	EA
Not Pictured	IST12331	SMALL TABLE BASE CLIP (Option: Table - Bow)	2	EA
Not Pictured	IST34285	STD COCKPIT TABLE HOLDER (Option: Fwd Cockpit Table)	2	EA
Not Pictured	INT-STR15S	15 INCH STRAP WITH SNAP (Option: Bow Filler Cushions)	2	EA
Not Pictured	IST34207	FILLER CUSH. ROD HOLDER 3 HOLE (Option: Bow Filler Cushions)	2	EA
NOT PICTURED	81423-ELBOW	90 DEGREE ELBOW (Cup Holder Drains)	6	EA

NOTE: Numbers with letter designations represent parts included with primary numbered part for which there is no photo representation.

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Hull & Deck Exterior



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Hull & Deck Exterior

Item No.	Part Number	Description	Qty.	U.O.M.
1	069B	STBD VENT	1	EA
1a	VHF-3WS	3 IN. SAND FLANGE	3	EA
2	66816C1	CLEAT - PULL UP 6 INCH NEAT CLEAT W/LOGO (Option: Premium Pkg)	6	EA
2a	66009-1	6 INCH CLEAT-HOLLOW BASE (Standard)	2	EA
2b	66010-1	8 INCH CLEAT (Standard)	4	EA
3	CB150800-06SS	1.5X 8 .06SS .187 HLS (Side Entrance Door Hinge)	1	EA
4	IST34263	S254 SIDE ENTRANCE DOOR	1	EA
4a	IST34111	TRANSOM DOOR STOP	2	EA
4b	PEB.0214.RC	2 X 14IN W-ROUND CORNERS PEBBLE WHITE (Non-Skid for Side Entry)	5	EA
4c	U13767-01	WARNING OPEN DOORS MAY CAUSE DAMAGE LABEL	1	EA
5	1454	BARREL BOLT	1	EA
6	955-SPL-001-P	SIDE LIGHT PACKARD CONN	1	PR
7	V21-9659CRA14D	14' CREAM RIGID PVC RUBRAIL	1	EA
7a	STA2416H12	SS INSERT 3/4 X 12	4	EA
8	72002	3/4 SS SHORT THRU HULL (Cockpit Galley Drain)	1	EA
9	70005	THRU HULL 1 1/2 IN. ALL THREAD (Starboard Liner Drain)	1	EA
9a	933346	SEACOCK 1 1/2 BALL VALVE	1	EA
10	72004	1 1/8 SS SHORT THRU HULL (Aft Bilge Drain)	1	EA
11	V21-9659CRA20D	20' CREAM RIGID PVC RUBRAIL	3	EA
11a	STA75I117	STAINLESS INSERT 117 INCH	1	EA
12	81814-S	S240 OPENING PORTLIGHT	1	EA
13	069A	PORT VENT	1	EA
13a	VHF-3WS	3 IN. SAND FLANGE	3	EA
14	99810	FILL - WATER VENTED ANGLED 1 1/2	1	EA
14a	KEY	DECK FILL KEY	1	EA
15	99622	FILL - WASTE STRAIGHT 1 1/2 (Option: Pump Out Porta Pottie & Vacuflush Sys)	1	EA
15a	KEY	DECK FILL KEY (Option: Vacuflush System)	1	EA
16	954	VENT- SS FLUSH MOUNT W/ 90 DEGREE (Option: Vacuflush System)	1	EA
17	70005	THRU HULL 1 1/2 IN. ALL THREAD (Port Liner Drain)	1	EA
17a	933356R	SEACOCK 1 1/2 90 DEGREE	1	EA
18	72004	1 1/8 SS SHORT THRU HULL (Ski Locker Drain)	1	EA
19	70002	THRU HULL - 3/4 STAINLESS STEEL ALL THREAD (Port Pedestal Cooler)	1	EA
19a	933353	SEACOCK 3/4 INCH FP-SB-NH-3/4	1	EA

Parts Not Pictured Which Are Associated With Hull Exterior:

Not Pictured	72006	1 1/2 SS SHORT THRU HULL (CE Pkgs)	1	EA
Not Pictured	954	VENT- SS FLUSH MOUNT W/ 90 DEGREE (Option: Pump Out Porta Pottie)	1	EA
Not Pictured	72006	1 1/2 SS SHORT THRU HULL (Option: Cabinet Sink & Head Upgrade)	1	EA

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Hull & Deck Exterior



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Hull & Deck Exterior

Item No.	Part Number	Description	Qty.	U.O.M.
1	81369-PACK	WHT/SS RECESS DOCK LIGHT W/ PACKARD	2	EA
1a	81371-S/S	SS BEZEL FOR REC DOCK LT RECESSED	2	EA
2	11079	DROP IN HORN	1	EA
2a	11124	SS HORN GRILL	1	EA
2b	11190	WHITE SCREW MOUNT GRILL	1	EA
3	IST12289	OPTIONAL DROP IN BOW DOOR (Option: Drop In Bow Door)	1	EA
3a	IST34220	265 TRANSOM DOOR JAM (Option: Drop In Bow Door)	2	EA
4	100500	ANCHOR RETAINER	2	EA
4a	117090	SLIDING WINDOW LOCK-SS	2	EA
5	U13770-01	DANGER ANCHOR MAY MOVE LABEL	1	EA
6	18W-26012	RECESS BUMPER W/ WASHER	1	EA
7	TPL-3XP	3 STEP PKT LAD (50) W/ 10 SLIDE	1	EA
8	72002	3/4 SS SHORT THRU HULL (Forward Cooler Drain)	1	EA
9	BP-014	CHAFE GUARD - 252/254 SUNESTA (Option: Premium Pkg)	1	EA
9a	STESW1003	1/2 X 3 7/16 BOW EYE	1	EA
10	2340-840	MIDGET VENT 1 1/2 X 1 3/4 (Anchor Locker Drain)	1	EA
11	2264	2 1/2 SS LIFT HANDLE LOCK	1	EA
12	U17403-01	DANGER USING SKI EYE LABEL	1	EA
13	U13772-01	DANGER USING BOARDING LADDER LABEL	1	EA
14	TDL-3XP	3 STEP LADDER W/HAND GRIP	1	EA
15	PS-8	20 3/4 PLATFORM BRACE	1	EA
16	PS-11	26 PLATFORM BRACE	1	EA
17	U16852-01	WINTERIZED LABEL	1	EA
18	STA75I132	SS INSERT 3/4 x 132 IN	1	EA
19	U23505-01	DECAL - SWIM PLATFORM WARNING LABEL 500LB	1	EA
20	3-1128	254/252SUN SWIM PLATFORM	1	EA
20a	B-01348	SMALL SS RUBRAIL END CAP	1	PR
21	35244	RAIL-STERN W/ SKI EYE	1	EA
22	3-1130	243 DUNNAGE BOX LID	1	EA
22a	3-1129-242/3	254/252SUN DUNNAGE BOX	1	EA
22b	SL13-20-1	20LB GAS SHOCK 15IN EXTENSION (Inside Dunnage Box)	1	EA
22c	SL50BP3-1	90 DEGREE BRACKET-BLACK (Inside Dunnage Box)	1	EA
22d	350	BUSHING SKI STORAGE (Inside Dunnage Box)	2	EA
23	99820	FILL - GAS VENTED STRAIGHT 1 1/2	1	EA
Not Pictured	U24392-01	LABEL - CHAPARRAL INSPECTION LABEL	1	EA

Parts Not Pictured Which Are Associated With Hull Exterior:

Not Pictured	14-00125	DECAL - CO TRANSOM LABEL	1	EA
Not Pictured	714-1-PLB	DRAIN PLUG	1	EA
Not Pictured	ALHSW1/2X1.5X5	ANCHOR LINE HANGER (Inside Anchor Locker)	1	EA
Not Pictured	CHAP12-01	8 LB. SAND ANCHOR/ 14.25 INCH HANGER (Option: Custom Anchor)	1	EA
Not Pictured	INT-STR125	12 INCH STRAP WITH SNAP	1	EA
Not Pictured	STESW1005	1/2 X 2 STERN EYE (Behind Swim Platform)	2	EA

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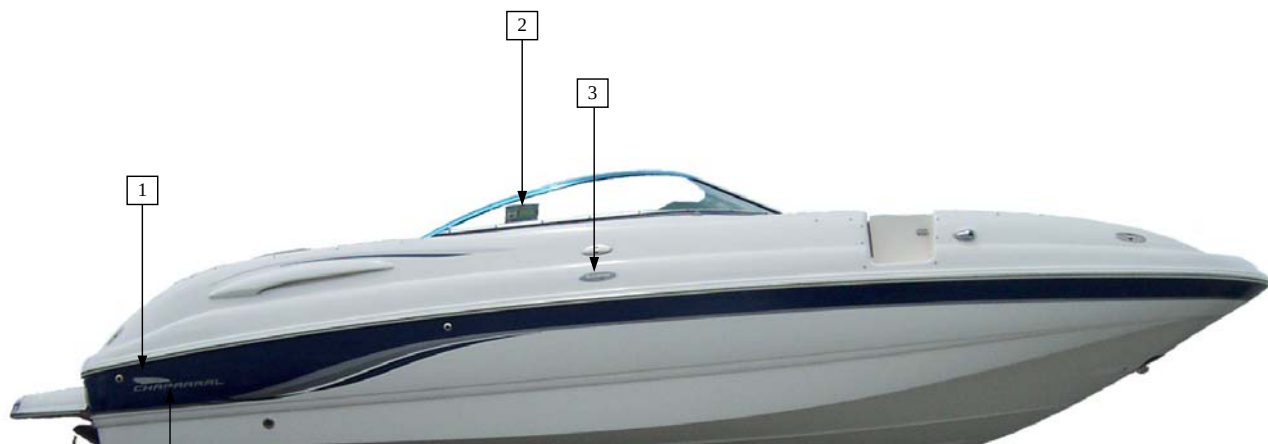
Not Pictured 474A UNIVERSAL BACKING PLATE 3 EA

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Graphics



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Graphics

Item No.	Part Number	Description	Qty.	U.O.M.
1	14-00147	LOGO -BIRD HEAD- CHROME INJECTION MOLDED 9.517X3.0	2	EA
2	14-00124	DECAL - WINDOW, WARRANTY	1	EA
2a	14-00051	LABEL - BOAT AND YACHT NMMA	1	EA
3	14-00006 14-00221	254 SUNESTA DESIGNATOR W/07 BACKGROUND	2	EA
4	14-00146	LOGO -CHAPARRAL- CHROME INJECTION MOLDED 31.916X2	2	EA
5	U13656-02	EXTENDED V-HULL DECAL BLUE BACK/EMB	1	EA
6	U17650-01	2001 PROTECTED DESIGN	1	EA
Not Pictured	14-00151	LOGO - NUMBER 2 - CHROME INJECTION MOLDED	1	EA
Not Pictured	14-00154	LOGO - NUMBER 5 - CHROME INJECTION MOLDED	1	EA
Not Pictured	14-00153	LOGO - NUMBER 4 - CHROME INJECTION MOLDED	1	EA

WHITE HULL - BLACK GRAPHIC

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138263-01	GRAPHIC - MAIN HULL SWEEP SUN WHITE/BLACK	1	SET
Not Pictured	138265-01	GRAPHIC - DECK SET SUN WHITE/BLACK	1	SET

WHITE HULL - BLUE GRAPHIC

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138530-02	GRAPHIC - MAIN HULL SWEEP SUN WHITE/BLUE	1	SET
Not Pictured	138531-02	GRAPHIC - DECK SET SUN WHITE/BLUE	1	SET

WHITE HULL - RED GRAPHIC

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138530-01	GRAPHIC - MAIN HULL SWEEP SUN WHITE/RED	1	SET
Not Pictured	138531-01	GRAPHIC - DECK SET SUN WHITE/RED	1	SET

WHITE HULL - YELLOW GRAPHIC

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138530-03	GRAPHIC - MAIN HULL SWEEP SUN WHITE/YEL	1	SET
Not Pictured	138531-03	GRAPHIC - DECK SET SUN WHITE/YEL	1	SET

WIDE BAND GEL COAT SPORT GRAPHIC - BLACK

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138262-01	GRAPHIC - MAIN HULL SWEEP SUNESTA COLOR	1	SET
Not Pictured	138264-01	GRAPHIC - DECK SET SUNESTA BLACK	1	SET

WIDE BAND GEL COAT SPORT GRAPHIC - BLUE

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138262-01	GRAPHIC - MAIN HULL SWEEP SUNESTA COLOR	1	SET
Not Pictured	138264-03	GRAPHIC - DECK SET SUNESTA BLUE	1	SET

WIDE BAND GEL COAT SPORT GRAPHIC - RED

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138262-01	GRAPHIC - MAIN HULL SWEEP SUNESTA COLOR	1	SET
Not Pictured	138264-02	GRAPHIC - DECK SET SUNESTA RED	1	SET

WIDE BAND GEL COAT SPORT GRAPHIC - YELLOW

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138262-01	GRAPHIC - MAIN HULL SWEEP SUNESTA COLOR	1	SET
Not Pictured	138264-04	GRAPHIC - DECK SET SUNESTA YELLOW	1	SET

WIDE BAND GEL COAT SPORT GRAPHIC - SHADOW

Not Pictured	138261-01	GRAPHIC - HULL FWD/AFT SWEEP SET SUNESTA	1	SET
Not Pictured	138262-01	GRAPHIC - MAIN HULL SWEEP SUNESTA COLOR	1	SET
Not Pictured	138264-05	GRAPHIC - DECK SET SUNESTA SHADOW	1	SET

CHAPARRAL LOGO GRAPHIC

Not Pictured	U23923-01	GRAPHIC - SMALL LOGO GRAPHIC 2007	1	SET
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Dash / Helm



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Dash / Helm

Item No.	Part Number	Description	Qty.	U.O.M.
1	3-1126	254/236SUN STBD DASH CONSOLE (Champagne Interior)	1	EA
1a	3-1126G	254/236SUN STBD CONSOLE-GRAY (Platinum Interior)	1	EA
2	DS0141	DEPTH FINDER GAUGE (Option: Conv Pkg)	1	EA
2a	IS0091	DEPTH SOUNDER INSTRUCTION (Option: Conv Pkg)	1	EA
2b	BL9134	2" BLANK GAUGE	1	EA
3	205-00590-A	PANEL - INSTRUMENT SUNESTA	1	KIT
4	F-50-C	COMPASS WITH PLUG (Option: Conv Pkg)	1	EA
5	MS6073627CB	STEERING WHEEL - MAHOGANY (Option: Premium Pkg)	(Opt. Mahog Steering Wheel)	EA
5a	61710135251	STEERING WHEEL COVER (Option: Premium Pkg)	(Opt. Mahog Steering Wheel)	EA
5b	MS433556/CB	STEERING WHEEL-MODEL 43, TAN (Champagne Interior)	1	EA
5c	MS433557T/CB	STEERING WHEEL-MODEL43,TITANIUM (Platinum Interior)	1	EA
6	14-00169	DECAL - STEERING WHEEL 1.37IN ALUM EMBOSSED	1	EA
6a	43-00005	STEERING WHEEL - MEDALLION HOLDER BLK 37MM	(Opt. Mahog Steering Wheel)	EA
7	205-00592-A	PANEL - STBD SW. SUNESTA	1	EA
8	17-00013	LIGHT KIT & OWNERS MANUAL FOR DOMESTIC (Option: Fire Ext)	1	EA
8a	17-00014	LIGHT KIT & OWNERS MAN. FOR INT' (Option: Int'l Fire Ext)	(CE PKG)	EA
9	883709A03	GENII SIDE MOUNT SHIFTER (Mercruiser Engines)	1	EA
9a	3858878	3885628 CONTROL W/SHUTDOWN SWITCH (Volvo Engines)	1	EA
10	DS-CHSDSBT	D.S. CUPHOLDER SAND WITH TUBE	2	EA
10a	12-00001	CUPHOLDER - STEPPED WELL W/NOISE PROTECT (Option: Premium Pkg)	2	EA
11	U17217-01	CO/OPERATOR/BOATMAN COMBO	1	EA
12	SH91510	SH91810 SPLINE TILT MECHANISM	1	EA
12a	SH91523	QUICK CONNECT TILT HELM	1	EA
12b	SSC6218	18 FT. STEERING CABLE	1	EA
13	205-00591-A	PANEL - PORT SW. SUNESTA	1	EA
14	14-00083	CAPACITY PLATE - 254SUN	1	EA
14a	CH-960	254 SUN CE PLATE (CE Pkgs)	1	EA
14b	CANSUN254	254 SUN CONFORMITY PLATE (Canadian Boats Only)	1	EA
15	44-00012	STEREO REMOTE BLACK	1	EA

Parts Not Pictured Which Are Associated With Dash/Helm:

Not Pictured	01-00004	OWNERS INFO.BAG - 19X15 BLUE CHAPARRAL CANVAS	1	EA
Not Pictured	01-00007	01-00010 OWNERS MANUAL - 06' 72PAGE OWNERS MANUAL - CHAPARRAL 2007 4	1	EA
Not Pictured	13-1014	GLOVE BOX 12 X 6 W/LOCK SUNESTAS	1	EA
Not Pictured	14-00127	DECAL - CO HELM LABEL	1	EA
Not Pictured	80450SS-ML/A	OBLONG COURTESY LIGHT	1	EA
Not Pictured	KCC900-956	OWNERS MANUAL - INTERNATIONAL MULTI LANGUAGE (CE Pkgs)	1	EA
Not Pictured	P003-1	SUNESTA BROCHURE (CE Pkgs)	1	EA
Not Pictured	U13780-01	SAFETY ORANGE SYMBOL CE (CE Pkgs)	1	EA
Not Pictured	61710113251	STEERING WHEEL COVER- SAND	1	EA

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Dash / Helm

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Mercury Engines:

123-0120	1/2 FLAME RET.SPLIT COND	5	FT
123-0120	1/2 FLAME RET.SPLIT COND	16	FT
14-00069	DECAL - MERCURY IQ CERTIFICATION- CERTIFIED MANUFACTURER	1	EA
151-0400	HOSE - 4MM PITOT TUBING	20.50	FT
15768A3	TRIM LIMIT SPACER	1	EA
205-00675-A	HARNESS - MERC ENGINE 254SUN	1	EA
37-863313	0/0 DECAL-SPEC (BASE) (8.1L Bravo 3)	1	EA
4-1104	254/252/236SUN, 215SSI MERC SHIFTER PLATE	1	EA
44267A02	ELBOW KIT (8.1L Bravo 3)	1	EA
807130A20	Y-PIPE FOR 496 W/FLAPPERS (8.1L Bravo 3)	1	EA
84-865772A01	CONTROL TRIM HRNS WITH NEW PLUG	1	EA
CC67916	16FT MERC CONTROL CABLE	1	EA
CC67917	17FT MERC CONTROL CABLE	1	EA
DBN33	HOSE BARB 3/8 MPT X 3/8 HBB BRASS (8.1L Bravo 3)	1	EA
EL3H3M	ELBOW 3/8 MPT X 3/8 HOSE BARB (Except 8.1L)	1	EA
SE3F3M	ELBOW STREET 3/8 BRASS (8.1L Bravo 3)	1	EA

Volvo Engines:

1163871	SPEEDO KIT W/O HOSE	1	EA
123-0120	1/2 FLAME RET.SPLIT COND	5	FT
151-0400	4MM PITOT TUBING	22.50	FT
203-00334-B	HARNESS CORROSION PROTECTION (8.1L GI DP, 5.7L GXI DP)	1	EA
203-00676-A	HARNESS - VOLVO ENGINE 254SUN	1	EA
205-00164-A	SE NEUTRA SALT PANEL (OSI Only)	1	EA
2340-840	MIDGET VENT 1 1/2 X 1 3/4	1	EA
3588145	TRIM SPACERS	6	EA
3589703	TRIM LIMIT SPACER BULK PACK	0.125	EA
4-1103	254/252/236SUN, 215SSI VOLVO SHIFTER PLATE	1	EA
888864	TRIM CYLINDER O RING	1.50	EA
CC63317	17FT VOLVO EXTREME CABLE	1	EA
CC63318	18FT VOLVO EXTREME CABLE	1	EA
U13781-01	CAULK BEFORE INSTALLING	1	EA

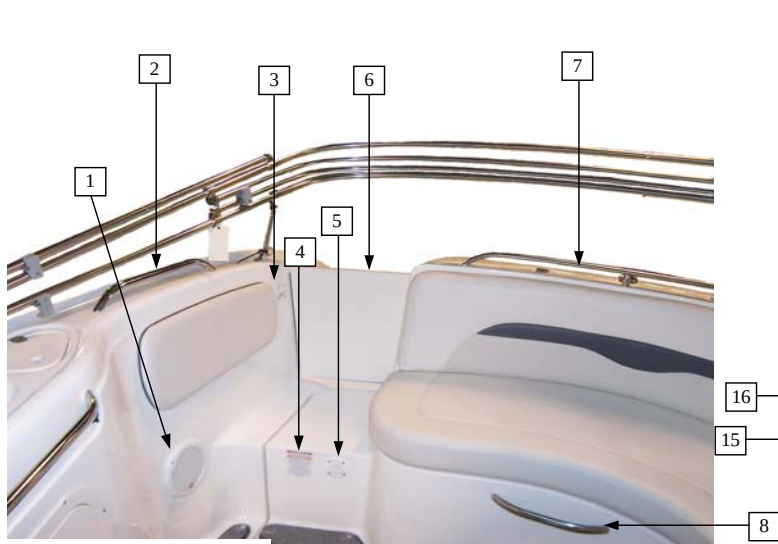
960278 DECAL - FUEL ADDITIVE WARNING LABEL (All Gasoline Engines) 1 EA

PARTS IDENTIFICATION GUIDE

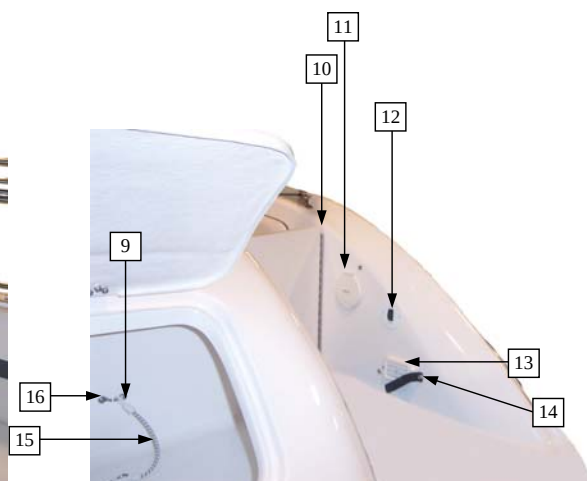
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2007 MODEL YEAR

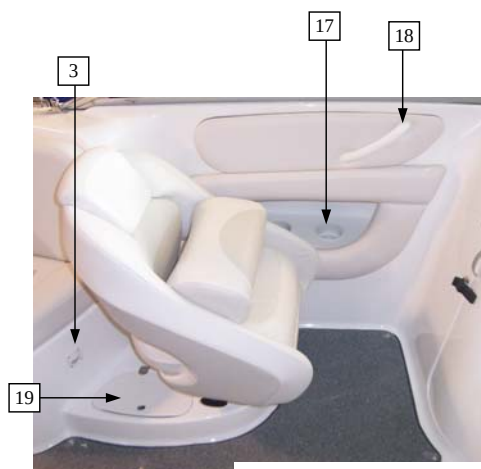
Cockpit



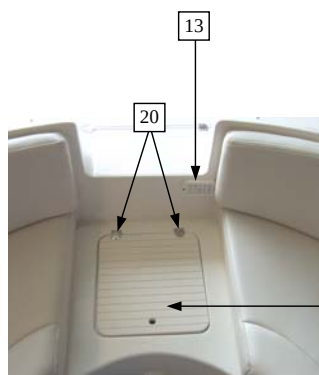
COCKPIT FACING AFT



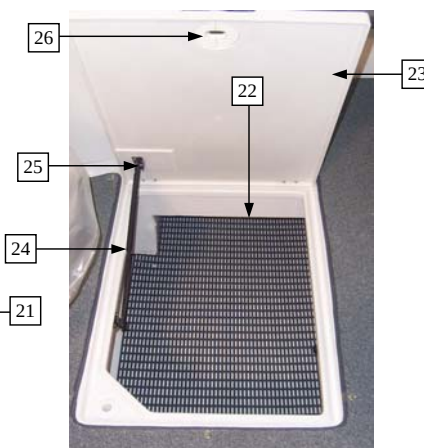
STARBOARD TRANSOM



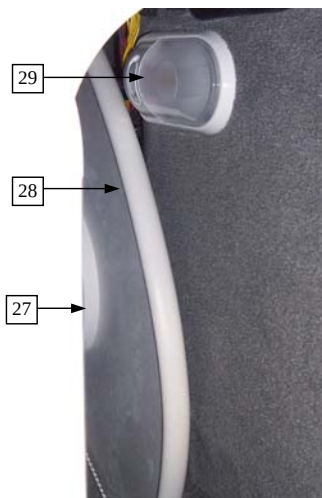
PORT COCKPIT AREA



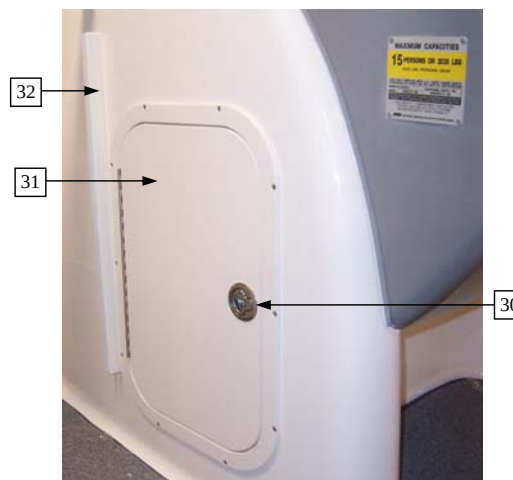
FORWARD BOW COOLER



AFT FACING FORWARD



COCKPIT TABLE STORAGE



COCKPIT TABLE STORAGE

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SUNESTA 254 2007 MODEL YEAR

Cockpit

Item No.	Part Number	Description	Qty.	U.O.M.
1	44-00014	SPEAKER - CLARION MARINE 6.5IN DUAL CONE	2	EA
1a	44-00004	SPEAKER - CLARION MARINE 6.5IN COAXIAL (Option: Clarion Speaker Upgrade)	2	EA
2	53118-2	18 IN. OVAL GRAB RAIL	1	EA
3	CLML-3-MB	SAND COURTESY LIGHT W/M. BULLET	3	EA
4	U17218-01	IN CASE OF FIRE/SECURE ENGINE LIDS	1	EA
5	6860WW	FIRE PORT	1	EA
5a	DP40-38	1998 4 IN. WHT DECK PLATE (CE Pkgs)	1	EA
6	IST34277	TRANSOM DOOR	1	EA
6a	1454	BARREL BOLT 3 1/2 X 1 1/2	1	EA
6b	U13767-01	WARNING OPEN DOORS MAY CAUSE DAMAGE LABEL	1	EA
7	35243	UPPER MOTOR BOX GRAB RAIL	1	EA
8	35242	FWD MOTOR BOX GRAB RAIL	1	EA
9	FPH-2	SMALL HOOKS	2	EA
10	CB12515-06SS	1.25 X 15.00 .06SS 4 #8 (Hinge)	1	EA
11	10750	45 DEGREE RECESSED SHOWER (Option: Transom Shower)	1	EA
12	205-00203-A	SE TRANSOM TRIM PANEL (Option: Conv Pkg-Mercury Engines)	1	EA
12a	205-00611-A	SE TRANSOM TRIM PANEL (Option: Conv Pkg-Volvo Engines)	1	EA
13	44-00013	STEREO REMOTE - WHITE (Option: Convenience Pkg)	2	EA
13a	44-00026	STEREO REMOTE ADAPTER - 3 WAY W/CABLE (Option: Convenience Pkg)	1	EA
13b	44-00033	STEREO REMOTE CABLE - 15FT (Option: Convenience Pkg)	1	EA
13c	44-00035	STEREO REMOTE CABLE - 25FT (Option: Convenience Pkg)	1	EA
14	INT-STR6S	6 INCH STRAP WITH SNAP	1	EA
15	PS14W/B-300	SHOCK CORD 1/4	0.50	FT
16	66105-1	PAD EYE	2	EA
17	DS-CHSDSBT	D.S. CUPHOLDER SAND WITH TUBE	10	EA
17a	12-00001	CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg)	10	EA
18	36-00001	RAIL- 7.375" STUD GRAB RAIL FLARED ENDS SS 304	1	EA
19	IST12217	PORT ICE CHEST LID	1	EA
19a	2639	1.18 X 1.82 HINGE	2	EA
20	2340-3669	HINGE - 2 1/4 X 1 1/2 SWAGED FM	2	EA
21	IST34250	FORWARD COOLER LID (Beneath Forward Cushion)	1	EA
22	HRA27.5GR-80.5	GRAY HERONAIR 80.5 X 27.5	1	EA
23	196SL71	196/216/263 FLOOR LID	1	EA
23a	2340-1221	2X2 FLUSH MOUNT HINGE	2	EA
23b	091025-00	FLEXIBLE PVC ROD HOLDER (Stbd Side of Ski Locker)	2	EA
24	SL34-60-1	60LB GAS SHOCK 20IN X11.75IN	1	EA
24a	SL40BP3-1	FLAT BRACKET-BLACK	1	EA
25	SL50BP3-1	90 DEGREE BRACKET-BLACK	1	EA
26	FDP-4WS	FLOOR DRAIN PULL WHITE	1	EA
27	75354	TABLE BASE	1	EA
28	4-1061	S243 COCKPIT TABLE	1	EA
28a	78-3JW	WHITE JUMBO CUPHOLDER	2	EA
28b	12-00002	CUPHOLDER - SHALLOW 316SS (Option: Premium Pkg)	2	EA
28c	PS14W/B-300	SHOCK CORD 1/4	2	FT
28d	FPH-2	SMALL HOOKS	2	EA
28e	66105-1	PAD EYE	2	EA
28f	75359-83	27 1/2 LEGS	1	EA
28g	75359-74	13 1/4 LEGS	1	EA
28h	IST12331	SMALL TABLE BASE CLIP	4	EA
29	10680C.AM	SINGLE SWITCH LIGHT AMP BULLET CONN (Cockpit Table Storage)	1	EA
30	M1-43-8	LATCH/LOCK SS	1	EA
31	300504	COCKPIT ACCESS DOOR	1	EA
32	7243-1	26IN DOOR STICK W/RADIUS	1	EA

Parts Not Pictured Which Are Associated With Cockpit:

Not Pictured	75906-54	SEAT - 6 1/2IN PEDESTAL	2	EA
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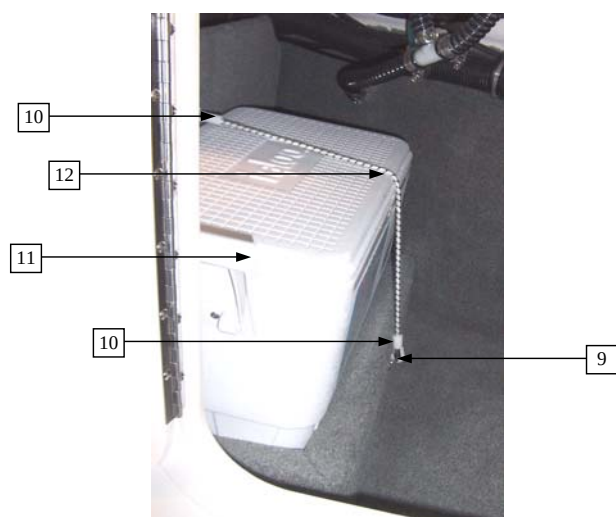
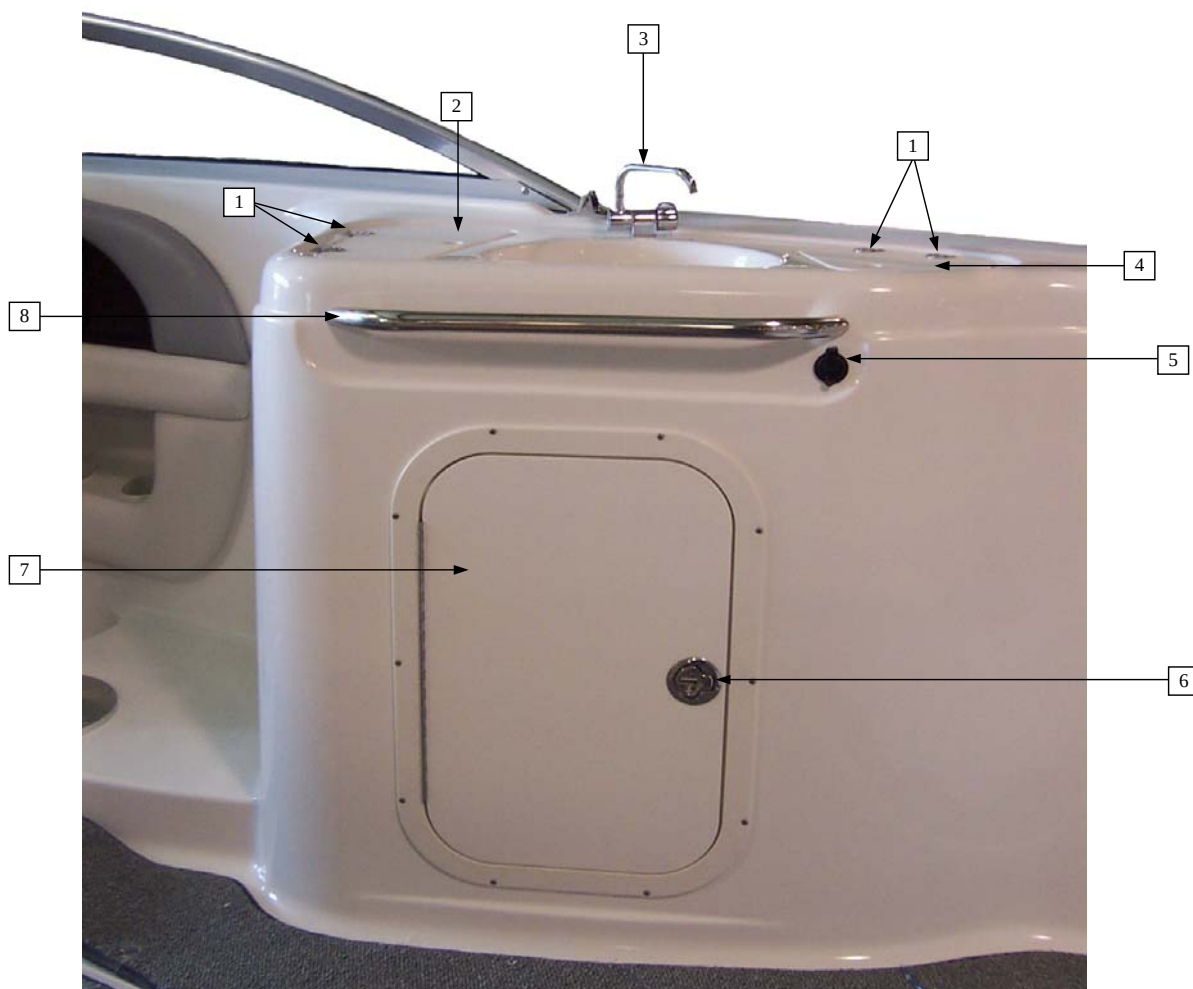
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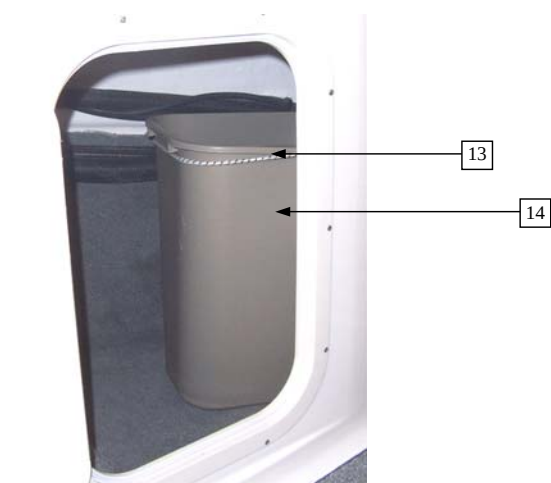
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SUNESTA 254
2007 MODEL YEAR

Cockpit Galley



PORT SIDE BENEATH COCKPIT GALLEY SINK



STBD SIDE BENEATH COCKPIT GALLEY SINK

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SUNESTA 254 2007 MODEL YEAR

Cockpit Galley

Item No.	Part Number	Description	Qty.	U.O.M.
1	1640	HINGE FLUSH MOUNT	4	EA
2	IST12261	S254 ICE BOX LID	1	EA
2a	3-1131	254SUN COCKPIT GALLEY ICE BOX	1	EA
3	34-00001	FAUCET- FOLDOWN 3.5" SPOUT 1/2" NPS THREAD	1	EA
4	IST12260	S254 TRASH LID	1	EA
5	700-12VRCOEM	12V DELUXE POWER PLUG	1	EA
6	M1-43-8	LATCH/LOCK SS	1	EA
7	300504	COCKPIT ACCESS DOOR	1	EA
7a	U13761-01	MARPOL TREATY LABEL	1	EA
8	53122-1.5	GRAB RAIL 22 IN. OVAL WITH 1.5 IN	1	EA
9	66105-1	PAD EYE	2	EA
10	FPH-2	SMALL HOOKS	2	EA
11	I6776	25QT MARINE COOLER	1	EA
11a	IST34106	IGLOO COOLER RETAINER	1	EA
12	PS14W/B-300	SHOCK CORD 1/4	1.23	FT
13	PS14W/B-300	SHOCK CORD 1/4 (To Secure Wastebasket)	1.21	FT
13a	66105-1	PAD EYE (To Secure Wastebasket)	2	EA
13b	FPH-2	SMALL HOOKS (To Secure Wastebasket)	2	EA
14	2957R	41 QT. WASTEBASKET	1	EA

Parts Not Pictured Which Are Associated With Cockpit Galley:

Not Pictured	35-00001	PUMP - AIR, 12 VOLT. WHITE W/ DC PLUG (Option: Air Pump)	1	EA
Not Pictured	IST12333-1	LOWER AIR PUMP MOUNTING RING (Option: Air Pump)	1	EA
Not Pictured	IST12333-2	UPPER AIR PUMP RETAINING BRACKET (Option: Air Pump)	1	EA

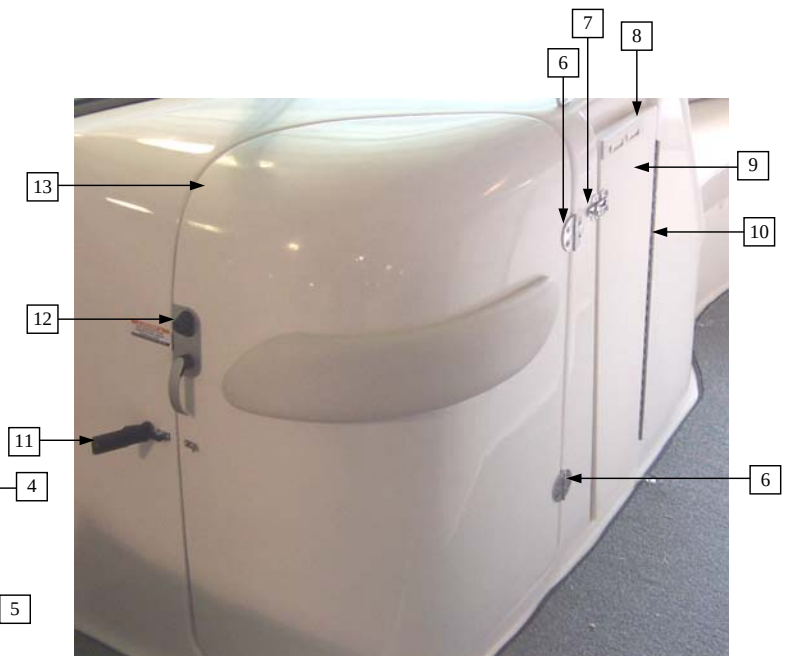
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SUNESTA 254
2007 MODEL YEAR

Cockpit & Head



UPPER AFT HEAD BULKHEAD

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SUNESTA 254 2007 MODEL YEAR

Cockpit & Head

Item No.	Part Number	Description	Qty.	U.O.M.
1	U13767-01	WARNING OPEN DOORS MAY CAUSE DAMAGE LABEL	1	EA
2	81814-S	S240 OPENING PORTLIGHT	1	EA
3	OW4375LG3X5/16A	BULB SEAL WHITE	12	FT
4	317014801	TOILET - 148 WHITE TOILET (Option: Vacuflush System)	1	EA
5	3-1058-254	254SUN HEAD PAN (2005)	1	EA
6	130200	HINGE 2 1/2 X 2 1/2 CAST ROUND	3	EA
6a	375X250X.50WHITE	3/8X1/4X1/20 WHITE CAP (On Hinges)	6	EA
7	SSL-70	SHUTTER BAR LATCH (Bi-Fold Door Latch)	1	EA
8	7163	DOOR KEEPER POWDER COATED WHITE	1	EA
9	IST12259	234SUNESTA BI-FOLD DOOR	1	EA
10	CB12527-06SS	1.25 X 27 .066SS C'SUNK (Bi-Fold Door Hinge)	2	EA
11	C7-99-119-01	LATCH ASSEMBLY WHITE	1	EA
12	ME-03-612-10	LOCK - POLISHED OFFSHORE	1	EA
12a	R8365	1MM SPACER FOR STRIKER SS	1	EA
13	072	DOOR - CURVED ACRYLIC W/MAG RACK&TOWEL HOLDER	1	EA
13a	U15729-02	STEERING WHEEL DOME 1.625 (Inside Head Door)	1	EA
14	81325-MLX/A	DOUBLE LOW PROFILE LIGHT W/ AMP BUL	1	EA
15	44-00029	STEREO - CLARION MARINE AM/FM CD	1	EA
16	596406	964 MSD SANI POTTIE PLATINUM	1	EA
17	R-1227	STRIKER PLATE (200)	1	EA

15a 44-00025 STEREO HARNESS-SOURCE UNIT PACKARD-DELPH 1 EA

Parts Not Pictured Which Are Associated With Cockpit & Head:

Not Pictured	44-00008	SIRIUS - RECEIVER PACKAGE	1	EA
Not Pictured	44-00010	ANTENNA	1	EA
Not Pictured	44-00033	STEREO REMOTE CABLE - 15FT	1	EA
Not Pictured	44-00037	MP3 PLUG AUX AUDIO INPU JACK W/ 24IN RCA CABLE	1	EA
Not Pictured	SEASHROUD	STEREO SHROUD	1	EA
Not Pictured	SEATRIMPLATE	STEREO TRIM PLATE	1	EA
Not Pictured	SRA-40B SRA-25B	SATELLITE ANTENNA SIRIUS	1	EA
Not Pictured	104-1120	HOSE - 1 1/2 SANITATION (Option: Pump Out Porta Pottie)	6	FT
Not Pictured	148-0580	HOSE - 5/8 WHITE SMOOTH PVC (Option: Pump Out Porta Pottie)	5	FT
Not Pictured	CB-4W	4.5IN WHITE MTR WELL BOOT (Option: Pump Out Porta Pottie)	1	EA
Not Pictured	319018001	VACUFLUSH KIT VHT STANDARD 6.5G (Option: Vacuflush System)	1	EA
Not Pictured	104-1120	HOSE - 1 1/2 SANITATION (Option: Vacuflush System)	5.50	FT
Not Pictured	104-1120	HOSE - 1 1/2 SANITATION (Option: Vacuflush System)	13.50	FT
Not Pictured	148-0580	HOSE - 5/8 WHITE SMOOTH PVC (Option: Vacuflush System)	7.50	FT
Not Pictured	C1/2X100PEX	1/2 IN. PEX COLD COIL 100 FT (Option: Vacuflush System)	20	FT
Not Pictured	C1/2X100PEX	1/2 IN. PEX COLD COIL 100 FT (Option: Vacuflush System)	1	FT
Not Pictured	CB-4W	4.5IN WHITE MTR WELL BOOT (Option: Vacuflush System)	1	EA
Not Pictured	F06800	1/2P X 1/2P 90 DEG. ELBOW (Option: Vacuflush System)	2	EA
Not Pictured	F06820	1/2P X 1/2P X 1/2P TEE (Option: Vacuflush System)	1	EA
Not Pictured	F06873	1/2P X 1/2FPT STR SWVL BS (Option: Vacuflush System)	1	EA
Not Pictured	44-00017	\ CABLE - 13.1' AUDIO MALE/MALE GOLD TERM (Option: Spkr Upgrade W/A	2	EA
Not Pictured	44-00007	AMP - CLARION MARINE 2OHM STEREO (Option: Spkr Upgrade W/Amp)	1	EA

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Head Cabinet Upgrade



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SUNESTA 254 2007 MODEL YEAR

Head Cabinet Upgrade

Item No.	Part Number	Description	Qty.	U.O.M.
1	000001RM	1/4IN X 20IN ROUND MIRROR	1	EA
2	305-5808-1/4	MIRROR CLIPS 1/4 PLASTIC	4	EA
3	93525902	254 SUN COMPLETE CABINET	1	EA
4	24-00001	LATCH- CABINET CAM/SLAM LATCH ASSY.	1	EA
5	93527000	254 SUN HEAD CABINET	1	EA
6	DR-CB-OEM	DRYROLL TISSUE HOLDER	1	EA
7	41-00005	SINK - 13 X 10 STAINLESS STEEL SATIN	1	EA
7a	34-00001	FAUCET- FOLDOWN 3.5 INCH SPOUT 1/2 INCH NPS THREAD	1	EA
8	93530902	254 SUN COUNTER TOP INSERT PLATINUM	1	EA
9	93529902	254 SUN COUNTER TOP PLATINUM	1	EA
10	1734-018-BLK	7/8 PVC BLACK EDGE BAND	8	LFT
11	141-1120	HOSE - 1 1/2 IN MULTIFLEX-BLACK	1.25	FT
11a	65301	WASHER RED POLY 1 1/2 X 1 1/4	1	EA
11b	655110BB	WASTE ARM W/NUT & WASHER 1 1/2 X 8 SJ	1	EA
11c	65SPR1303	1-1/4 X 5 LAV. DRAIN	1	EA
12	3102B-2S-1/2	2 SIDED 1/2 BLACK LINER	16	SF
13	93528000	254 SUN HEAD CABINET DOOR	1	EA
14	90110	165 DEGREE HINGE NO DOWEL	2	EA

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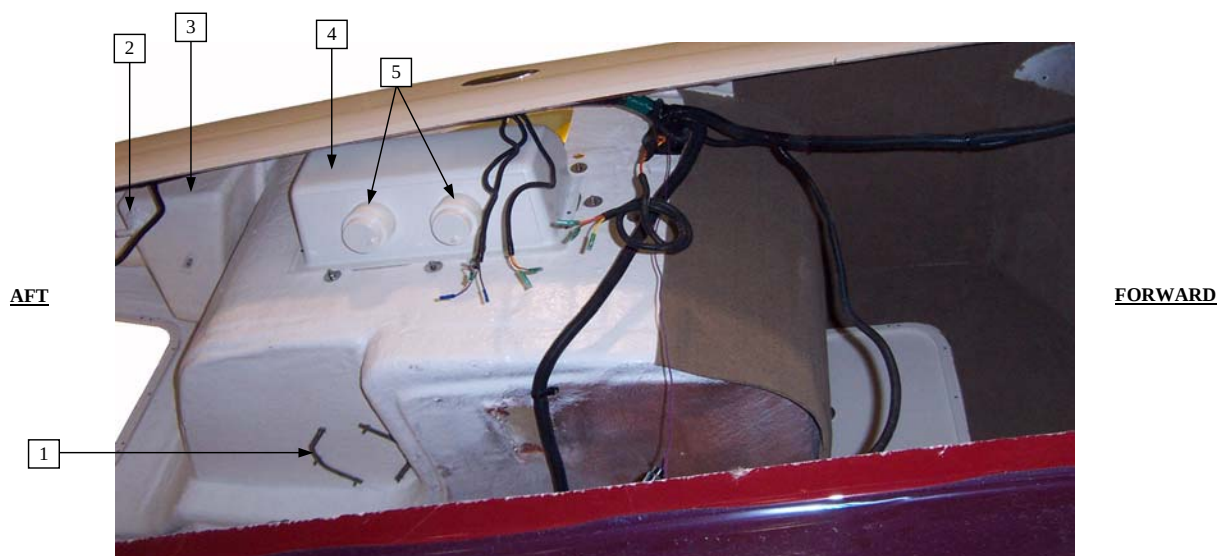
Platinum cockpit part numbers listed above. For Champagne cockpit parts, replace the 902 with a 901

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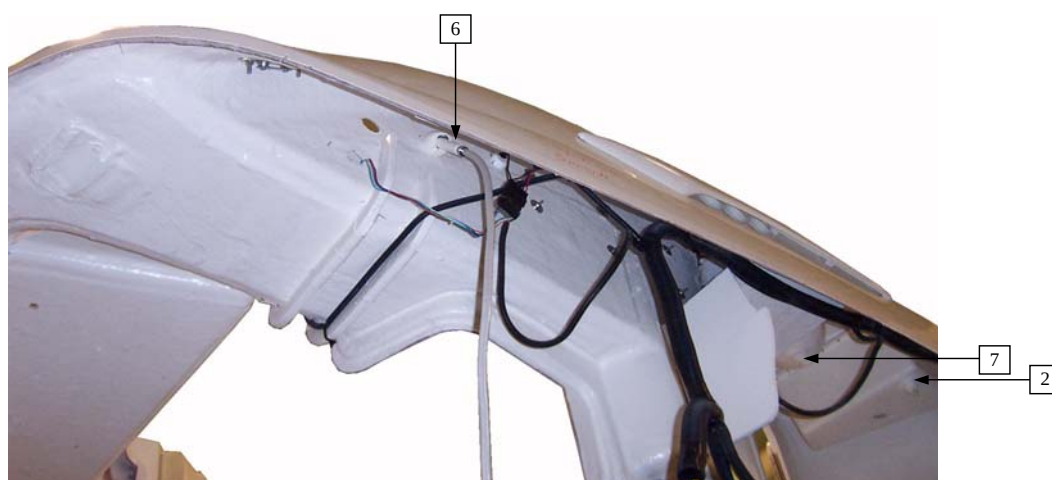
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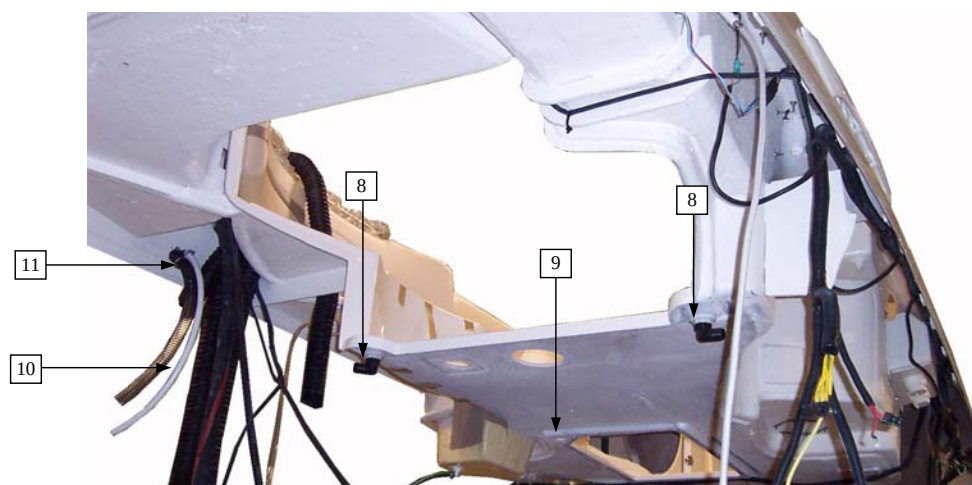
Deck - Underside View



DASH/HELM AREA



STARBOARD STERN



AFT FACING FORWARD

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Deck - Underside View

Item No.	Part Number	Description	Qty.	U.O.M.
1	75058	BASE MOUNTING RINGS	2	PR
2	APD-290F	90 DEG. WHITE FLAT DRAIN (Cockpit Galley Ice Box Drain)	1	EA
2a	PP-118	PUSH PLUG - VINYL	1	EA
2b	141-0340	HOSE - 3/4 IN. MULTIFLEX (Cockpit Galley Ice Box to Tee)	0.75	FT
3	3-1131	254SUN COCKPIT GALLEY ICE BOX	1	EA
4	1835-016	STARBOARD CONSOLE TUB	2	EA
5	DS-CHSDSBT	D.S. CUPHOLDER SAND WITH TUBE	10	EA
5a	12-00001	CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg)	10	EA
6	10750	45 DEGREE RECESSED SHOWER (Option: Transom Shower)	1	EA
7	APD-290F	90 DEG. WHITE FLAT DRAIN (Cockpit Galley Sink)	1	EA
7a	PP-118	PUSH PLUG - VINYL	1	EA
7b	141-0340	HOSE - 3/4 IN. MULTIFLEX (Cockpit Galley Sink to Tee)	1	FT
7c	141-0340	HOSE - 3/4 IN. MULTIFLEX (Tee to Thru Hull)	1	FT
7d	T34	3/4 X 3/4 X 3/4 NYLON TEE (Cockpit Galley to Thru Hull)	1	EA
8	4130	1 1/2 90 THRUHULL SCUPPER (Motor Lid Drains)	2	EA
9	597	1 1/8-1 1/4 THRU HULL 90@ (Ski Locker Drain)	1	EA
9a	100-1180	HOSE - 1 1/8 HARDWALL WATER (Ski Locker Drain)	3.42	FT
9b	350	BUSHING SKI STORAGE (Ski Locker Drain)	2	EA
10	148-0580	HOSE - 5/8 WHITE SMOOTH PVC (Water Tank to Vent)	2.29	FT
11	141-1120	HOSE - 1 1/2 IN MULTIFLEX-BLACK (Water Fill to Tank)	2	FT

Parts Not Pictured Which Are Associated With Deck/Underside:

Not Pictured	104-1120	HOSE - 1 1/2 IN SANITATION (Stbd Motor Lid Drain)	2.66	FT
Not Pictured	104-1120	HOSE - 1 1/2 IN SANITATION (Port Motor Lid Drain)	2.66	FT
Not Pictured	402-3000	3 IN.BLOWER/VENT HOSE-BLK	2	FT
Not Pictured	CB-4	BLK MTR WELL BOOT 4 1/2	1	EA

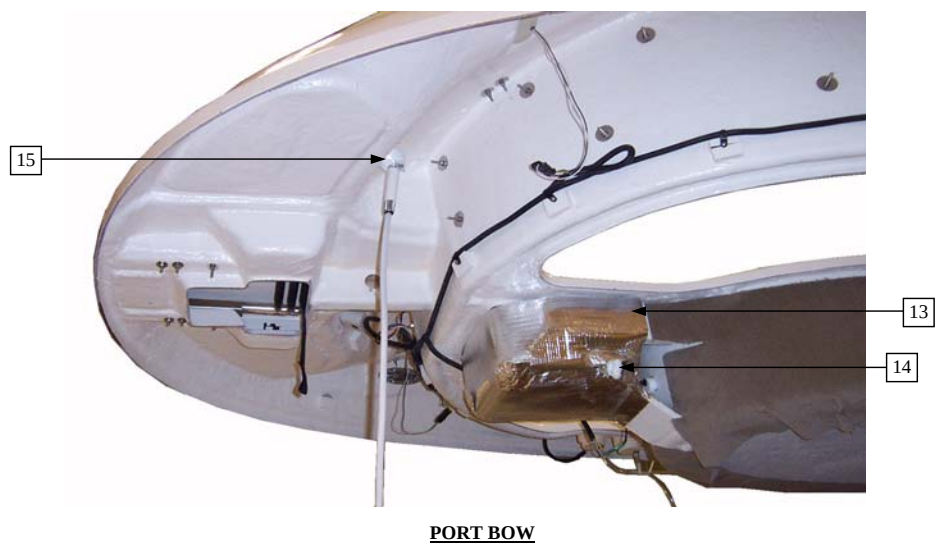
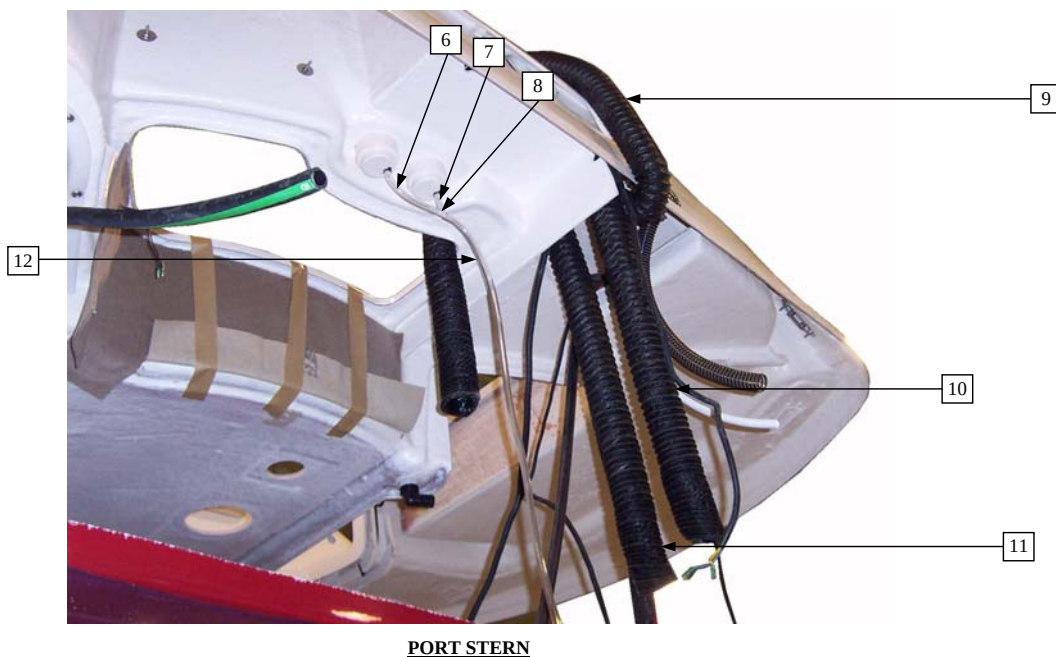
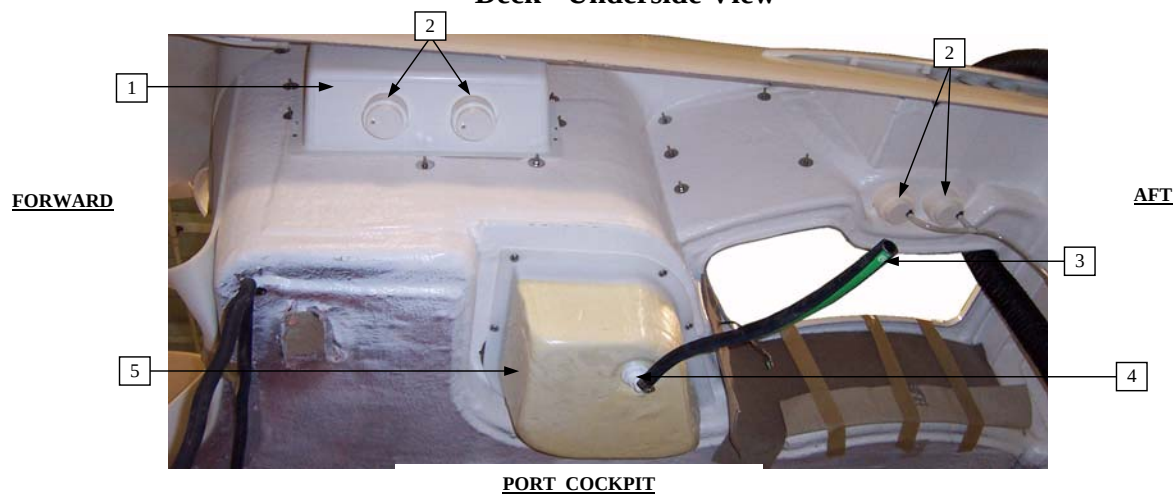
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Deck - Underside View



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Deck - Underside View

Item No.	Part Number	Description	Qty.	U.O.M.
1	1835-016	STARBOARD CONSOLE TUB	2	EA
2	DS-CHSDSBT	D.S. CUPHOLDER SAND WITH TUBE	10	EA
2a	12-00001	CUPHOLDER - STEPPED WELL 304SS W/PAD (Option: Premium Pkg)	10	EA
3	100-0340	HOSE - 3/4 INCH HARDWALL WATER (Port Pedestal Cooler)	2	FT
4	APD-290F	90 DEG. WHITE FLAT DRAIN (Port Pedestal Cooler)	1	EA
4a	PP-118	PUSH PLUG - VINYL	1	EA
5	LW-732	FOAMED COOLER	1	EA
6	150-0380	HOSE - 3/8 IN. CLEAR PVC TUBING	0.67	FT
7	150-0380	HOSE - 3/8 IN. CLEAR PVC TUBING	0.21	FT
8	T38P	3/8HB X 3/8HB X 3/8HB TEE	1	EA
9	402-3000	HOSE - 3 IN.BLOWER/VENT BLK	7	FT
10	402-3000	HOSE - 3 IN.BLOWER/VENT BLK	7	FT
11	402-3000	HOSE - 3 IN.BLOWER/VENT BLK	11	FT
12	150-0380	HOSE - 3/8 IN. CLEAR PVC TUBING (Port Aft Seat Cupholders)	4	FT
13	AF-022-20-AR-00	1/2 FOIL FACE FOAM 225SF	6.92	SF
14	APD-290F	90 DEG. WHITE FLAT DRAIN (Forward Cooler Drain)	1	EA
14a	PP-118	PUSH PLUG - VINYL	1	EA
14b	141-0340	HOSE - 3/4 IN. MULTIFLEX (Forward Cooler Drain)	2.5	FT
15	604SB7481	45 DEGREE BONE CUP SHOWER 6S SERIES (Option: Transom Shower)	1	EA

Parts Not Pictured Which Are Associated With Deck Underside:

Not Pictured	150-0380	HOSE - 3/8 IN. CLEAR PVC TUBING (Bow Seating Cupholders)	2 @ 6	FT
Not Pictured	T38P	3/8HB X 3/8HB X 3/8HB TEE	2	EA
Not Pictured	22HC0531	CLAMP - NYLON SNAP-GRIP HOSE CLAMP (Option: Premium Pkg)	3	EA

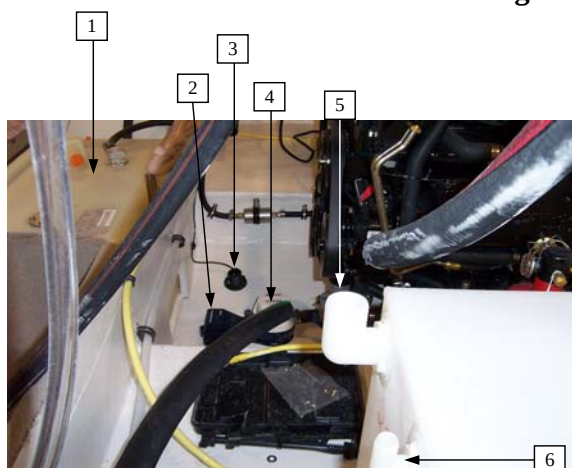
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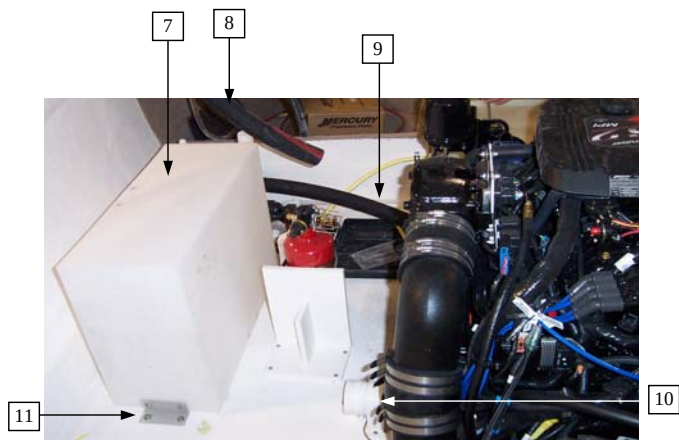
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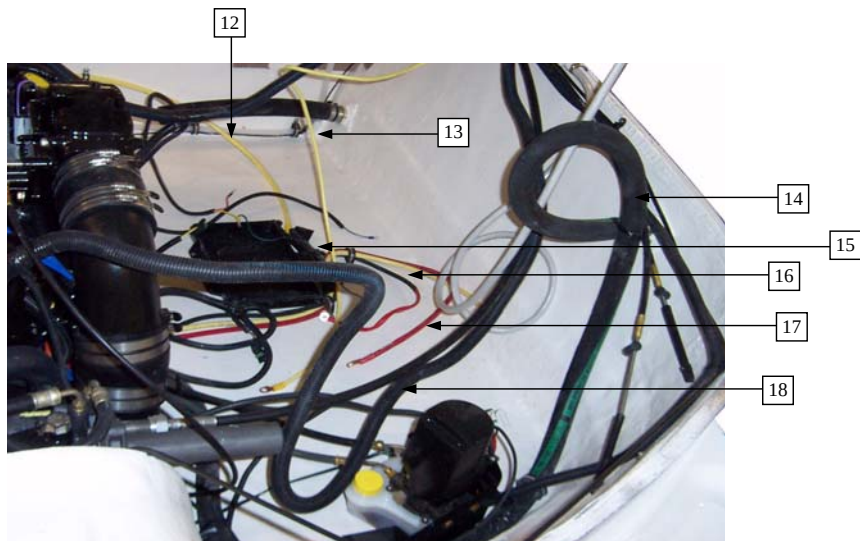
Engine Well / Hull Interior



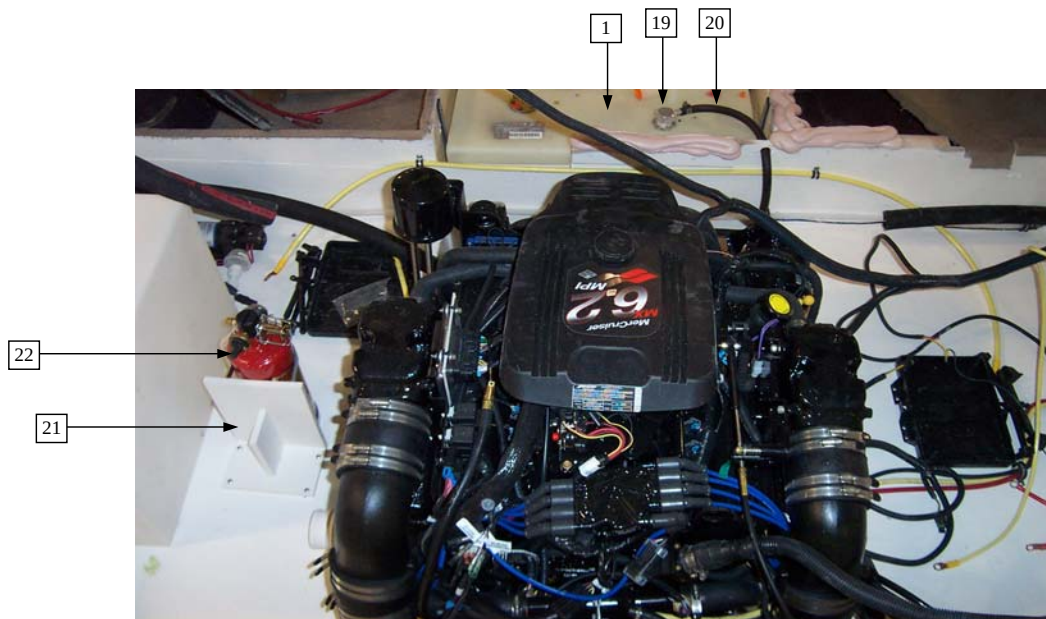
PORT SIDE FACING STARBOARD



STARBOARD SIDE OF ENGINE WELL



PORT SIDE OF ENGINE WELL



AFT FACING FORWARD

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Engine Well / Hull Interior

Item No.	Part Number	Description	Qty.	U.O.M.
1	FT5518	242/243 FUEL TANK	1	EA
1a	31655	60G AL FUEL TANK W/FILTER S254/252 (Option: Alum Fuel Tank)	1	EA
1b	391022	SHUT OFF VALVE - ALUMINUM 3/8 MNPT X 3/8 FNPT (CE Pkgs)	1	EA
1c	118 CHAP1X10 076209472	RUBBER 1/4 X 1 INCH (Standard)	15.83	FT
1d	118 CHAP1X10 076209472	RUBBER 1/4 X 1 INCH (Option: Alum Fuel Tank)	14.83	FT
2	4201P1	AUTO FLOAT SWITCH W/COVER PACKARD	1	EA
3	SN1020	THRU HULL TRANSDUCER (Option: Conv Pkg)	1	EA
3a	HN0337	17' TRANSDUCER HRNS (Option: Conv Pkg)	1	EA
4	4212P1	V1250 BILGE PUMP PACKARD PLUG	1	EA
4a	4-1099	V1250 BILGE PUMP BRACKET	1	EA
5	EL112	11/2 MPT 11/2HBB NYLCPL90	1	EA
6	EL3458	3/4 MPT 5/8HBB NYL CPL 90	1	EA
6a	F06868	1/2PX3/4MPT MALE ADAPTER	1	EA
7	94-1409	15GAL. WATER TANK	1	EA
7a	118 CHAP1X10 076209472	RUBBER 1/4 X 1 INCH	2.75	FT
8	350-1120L	HOSE - 1 1/2IN FUEL FILL (Fuel Fill)	7.50	FT
9	360-0580	HOSE - 5/8 FUEL LINE TYPE A1 (Fuel Vent)	9	FT
10	1733P1	3 INCH BLOWER W/ PACKARD PLUG	1	EA
11	4-0146	1.5 X 1.5 X 1/8 4 INCH BRACKET	2	EA
12	20-048-Y2	48IN GROUND BATTERY CABLE (Option: Dual Battery & Int'l Dual Batt)	1	EA
13	20-084-YO	84IN 1/0 GROUND BAT.CABLE (Option: Dual Battery & Int'l Dual Batt)	1	EA
13a	458NOV02	DUAL BATT. BOOT RED (2 W/Dual Batt & Int'l Dual Batt)	1	EA
13b	458NOV14	DUAL BATT. BOOT BLACK (2 W/Dual Batt & Int'l Dual Batt)	1	EA
13c	600N7V02	DUAL POST BATT. COVER RED (2 W/Dual Batt & Int'l Dual Batt)	1	EA
13d	600N7V14	DUAL POST BATTERY BLACK (2 W/Dual Batt & Int'l Dual Batt)	1	EA
14	141-1180	HOSE - 1 1/8 IN. MULTIFLEX	11.20	FT
15	9090-1	BATTERY TRAY 12	1	EA
15a	9065-1	BATTERY BOX (CE Pkgs)	1	EA
15a	9090-1	BATTERY TRAY 12 (Option: Dual Battery Crossover)	1	EA
15b	9065-1	BATTERY BOX (Option: International Dual Battery)	1	EA
16	20-072-R2	72IN POSITIVE BATT.CABLE (Option: Dual Battery & Int'l Dual Batt)	1	EA
17	20-024-R2	24IN POSITIVE BATT.CABLE (Option: Dual Battery & Int'l Dual Batt)	1	EA
18	123-1120	HOSE - 1 1/2 FLAME RET.SPLIT CON	14	FT
18a	123-0120	HOSE - 1/2 FLAME RET.SPLIT COND	2	FT
19	116B04	1/4 FORGED BRASS ST ELBOW	1	EA
19a	DBN32	1/4X3/8 BRASS BARB HOSE	1	EA
20	360-0380	HOSE - 3/8 IN. FUEL LINE TYPE A1 (Fuel Tank to Engine)	4	FT
21	4-1000	FIRE EXTINGUISHER BRACKET (Option: Fire Ext & Int'l Fire System) (CE PKG)	1	EA
22	17-00002	FIRE EXTINGUISHER - 125/FE241 DOMESTIC (Option: Fire Extinguisher)	1	EA
22a	17-00008	FIRE EXTINGUISHER - 125/227 INTERNATIONAL (Option: Int'l Fire System)(CE PKG)	1	EA

Parts Not Pictured Which Are Associated With Engine Well:

Not Pictured	U17408-01	LEAKING FUEL DECAL	1	EA
Not Pictured	46404001	SSI SPORT STORAGE TUB	1	EA
Not Pictured	20-018-R2	18IN POSITIVE BATT.CABLE 2GA RED (Battery to Switch)	1	EA
Not Pictured	20-048-Y2	48IN GROUND BATTERY CABLE 2GA YELLO (Battery to Engine)	1	EA
Not Pictured	20-060-R2	60IN POSITIVE BATT.CABLE 2GA RED (Engine to Switch)	1	EA
Not Pictured	4720K15	FUEL TROL (Option: Fuel Shut Off)	1	EA
Not Pictured	DBN32	1/4X3/8 BRASS BARB HOSE (Option: Fuel Shut Off)	2	EA
Not Pictured	231-00797-K	FUEL SHUTOFF KIT - SINGLE ENGINE (Option: Fuel Shut Off)	1	KIT
Not Pictured	954DP2	DIAPHRAGM PUMP W/SS HAND (CE Pkgs)	1	EA
Not Pictured	141-1120	HOSE - 1 1/2 IN MULTIFLEX-BLACK (CE Pkgs)	1.75	FT
Not Pictured	141-1120	HOSE - 1 1/2 IN MULTIFLEX-BLACK (CE Pkgs)	3	FT
Not Pictured	3-203-000	MANUAL BILGE PUMP BOX (CE Pkgs)	1	EA
Not Pictured	M1-63-8	LATCH/FLUSH SS (CE Pkgs)	1	EA

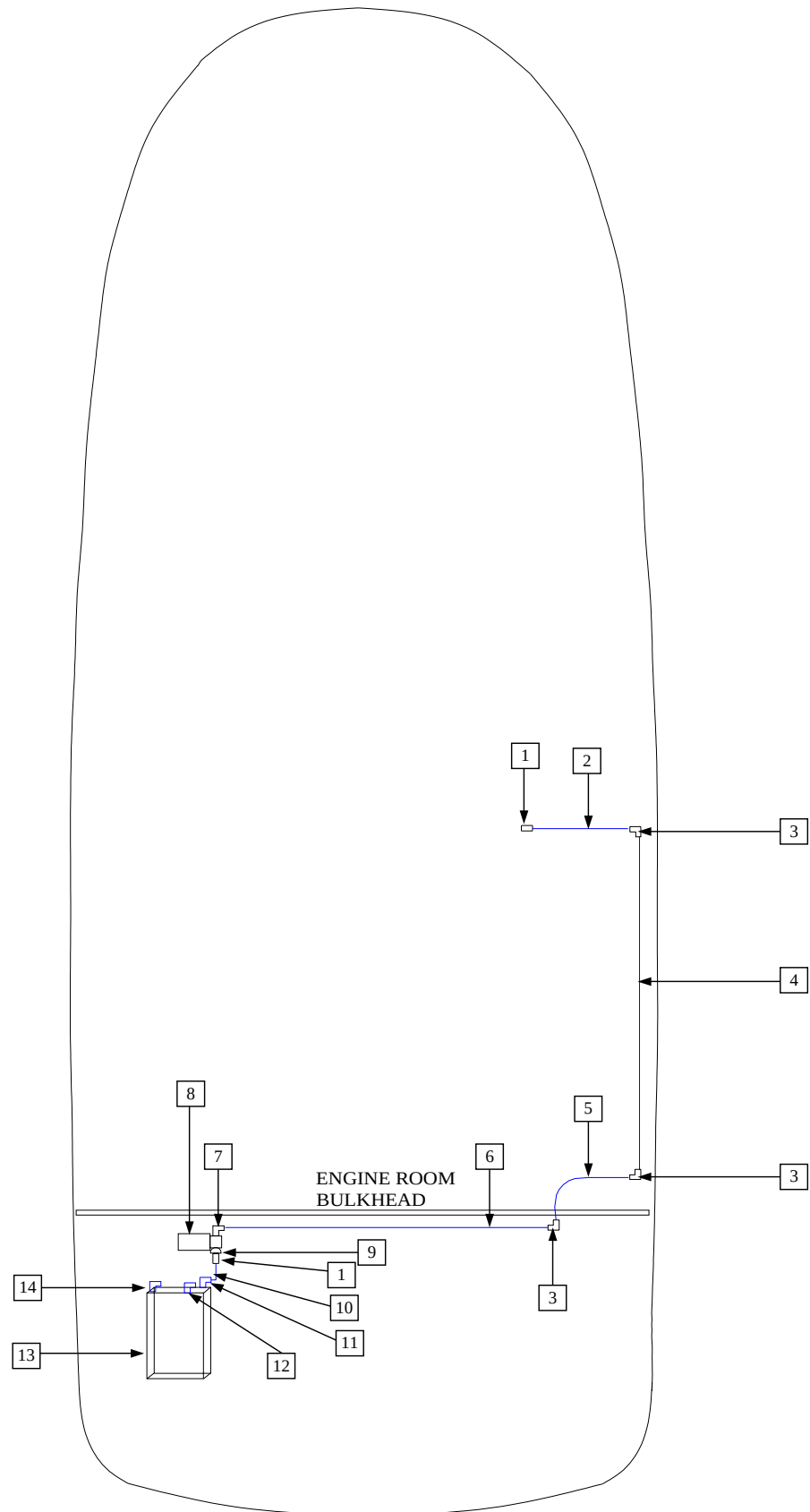
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Fresh Water



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Fresh Water

Item No.	Part Number	Description	Qty.	U.O.M.
1	F06873	1/2P X 1/2FPT STR SWVL BS	2	EA
2	C1/2X100PEX	1/2 IN. PEX COLD COIL	1.88	FT
3	F06800	1/2P X 1/2P 90 DEG. ELBOW	3	EA
4	C1/2X100PEX	1/2 IN. PEX COLD COIL	3.75	FT
5	C1/2X100PEX	1/2 IN. PEX COLD COIL 100 FT	2	FT
6	C1/2X100PEX	1/2 IN. PEX COLD COIL (Tee to Elbow)	6.08	FT
7	F06816	1/2X1/2 FPT SWIVEL ELBOW	1	EA
8	2095-223-644	SHURFLO PUMP CE W/PLUG	1	EA
9	170-061-00	FILTER 1/2 IN. PIPE THRED	1	EA
10	C1/2X100PEX	1/2 IN. PEX COLD COIL (Tank to Filter)	0.25	FT
11	F06868	1/2PX3/4MPT MALE ADAPTER (On Water Tank)	1	EA
12	EL112	11/2 MPT 11/2HBB NYLCPL90 (On Water Tank)	1	EA
13	94-1409	15GAL. WATER TANK	1	EA
13a	118-CHAP1X10 076209472	1/4 X 1 INCH RUBBER (Under Tank)	2.75	FT
14	EL3458	3/4 MPT 5/8HBB NYL CPL 90 (On Water Tank)	1	EA

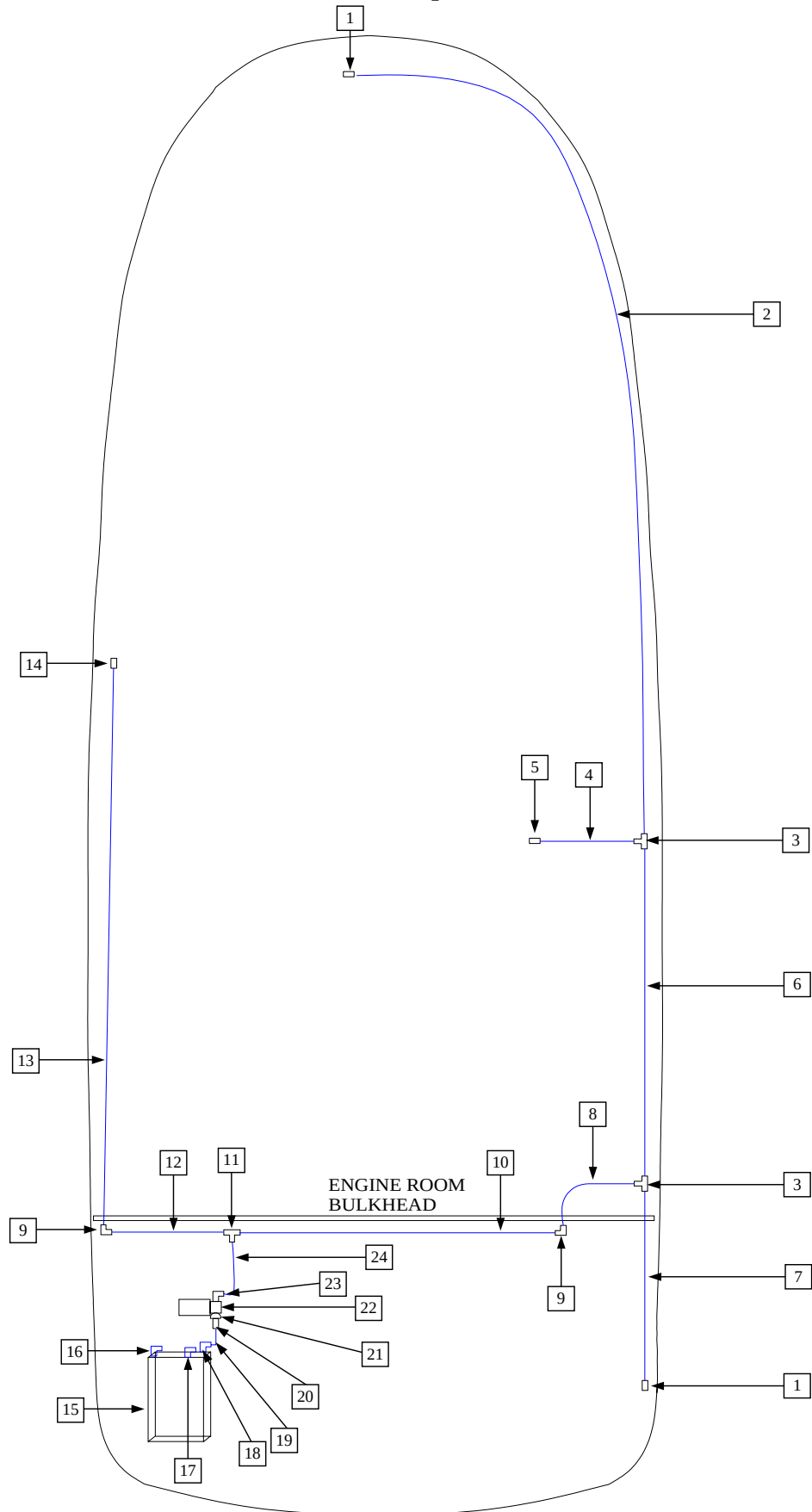
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Fresh Water Options



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Fresh Water Options

Item No.	Part Number	Description	Qty.	U.O.M.
1	F06853	1/2P X 3/8P COUPLING (Option: Transom Shower)	2	EA
2	C1/2X100PEX	1/2 IN. PEX COLD COIL (Option: Transom Shower)	16.67	FT
3	F06820	1/2P X 1/2P X 1/2P TEE (Option: Transom Shower)	2	EA
4	C1/2X100PEX	1/2 IN. PEX COLD COIL	1.88	FT
5	F06873	1/2P X 1/2FPT STR SWVL BS (Galley Sink)	1	EA
6	C1/2X100PEX	1/2 IN. PEX COLD COIL	3.75	FT
7	C1/2X100PEX	1/2 IN. PEX COLD COIL (Option: Transom Shower)	3	FT
8	C1/2X100PEX	1/2 IN. PEX COLD COIL 100 FT	2	FT
9	F06800	1/2P X 1/2P 90 DEG. ELBOW (Option: Head Cabinet)	3	EA
10	C1/2X100PEX	1/2 IN. PEX COLD COIL (Tee to Elbow)	6.08	FT
11	F06820	1/2P X 1/2P X 1/2P TEE (Option: Head Cabinet)	1	EA
12	C1/2X100PEX	1/2 IN. PEX COLD COIL 100 FT (Option: Head Cabinet)	2.33	FT
13	C1/2X100PEX	1/2 IN. PEX COLD COIL 100 FT (Option: Head Cabinet)	8.67	FT
14	F06873	1/2P X 1/2FPT STR SWVL BS (Option: Head Cabinet)	1	EA
15	94-1409	15GAL. WATER TANK	1	EA
15a	118-CHAP1X10	1/4 X 1 INCH RUBBER (Under Tank)	2.75	FT
16	EL3458	3/4 MPT 5/8HBB NYL CPL 90 (On Water Tank)	1	EA
17	EL112	11/2 MPT 11/2HBB NYLCPL90 (On Water Tank)	1	EA
18	F06868	1/2PX3/4MPT MALE ADAPTER (On Water Tank)	1	EA
19	C1/2X100PEX	1/2 IN. PEX COLD COIL (Tank to Filter)	0.25	FT
20	F06873	1/2P X 1/2FPT STR SWVL BS	1	EA
21	170-061-00	FILTER 1/2 IN. PIPE THRED	1	EA
22	2095-223-644	SHURFLO PUMP CE W/PLUG	1	EA
23	F06816	1/2X1/2 FPT SWIVEL ELBOW	1	EA
24	C1/2X100PEX	1/2 IN. PEX COLD COIL 100 FT (Option: Head Cabinet)	0.25	FT

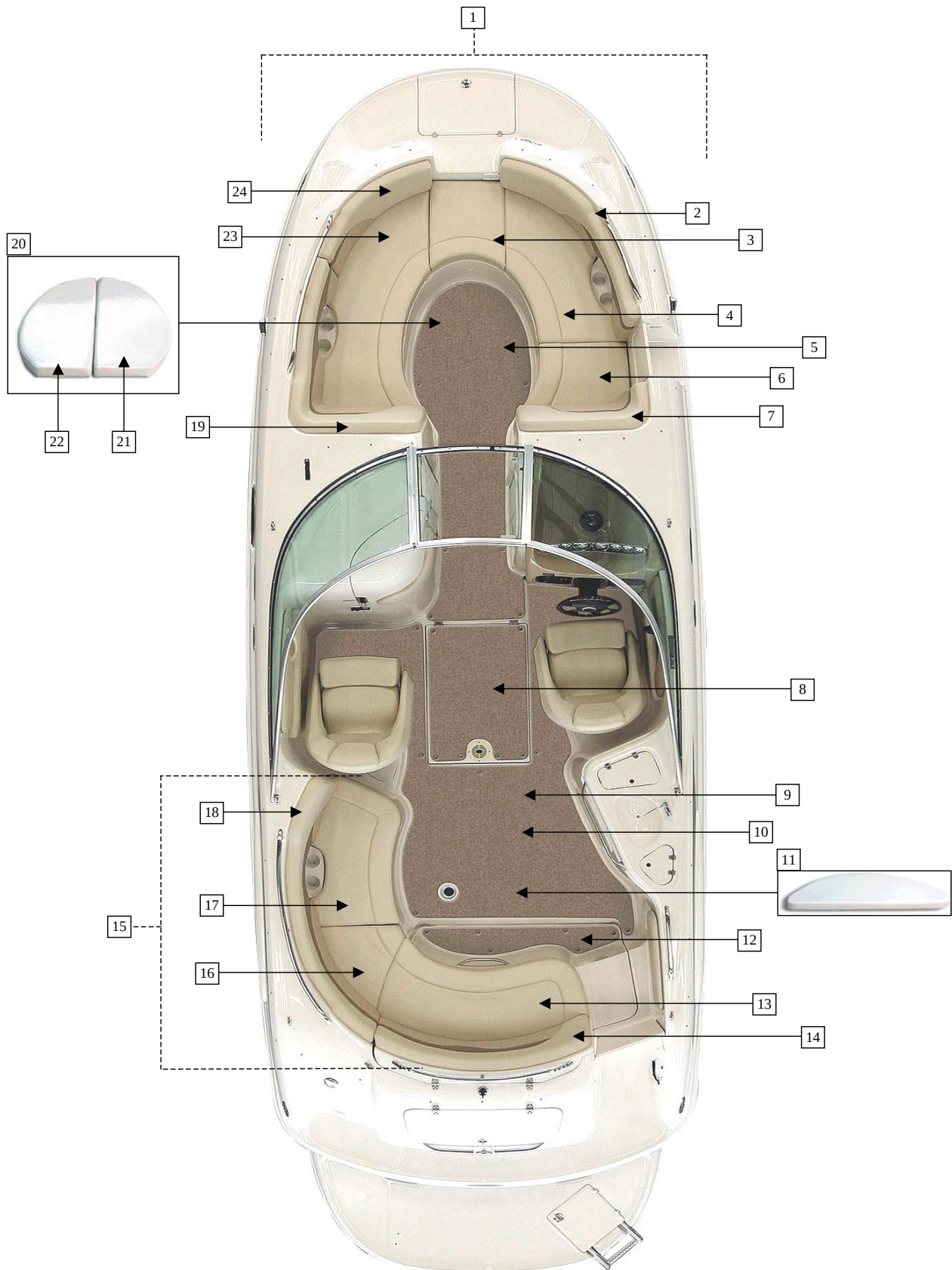
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Interiors - Overhead View



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Interiors - Overhead View

Item No.	Part Number	Description	Qty.	U.O.M
1	00916000	252 SUN BOW SEATING ASSEMBLY COMMON	1	EA
1a	00916901	252 SUN BOW SEATING ASSEMBLY SKIN CHAMPAGNE	1	EA
2	00917000	252 SUN STARBOARD FORWARD BOW BACKREST COMMON	1	EA
2a	00917901	252 SUN STARBOARD FORWARD BOW BACKREST SKIN CHAMPAGNE	1	EA
3	00923000	252 SUN FORWARD BOW CENTER CUSHION COMMON	1	EA
3a	00923901	252 SUN FORWARD BOW CENTER CUSHION SKIN CHAMPAGNE	1	EA
4	00919000	252 SUN STARBOARD FORWARD BOW CUSHION COMMON	1	EA
4a	00919901	252 SUN STARBOARD FORWARD BOW CUSHION SKIN CHAMPAGNE	1	EA
5	704.7-D254-103	BOW SEATING CARPET W/O TABLE #3-CHAMPAGNE	1	EA
5a	704.7-D254-153	BOW SEATING CARPET W/TABLE #3-CHAMPAGNE	1	EA
5b	704.7-D254-203	BOW SEATING CARPET W/O TABLE #3-PLATINUM	1	EA
5c	704.7-D254-253	BOW SEATING CARPET W/TABLE #3-PLATINUM	1	EA
6	00920000	252 SUN STARBOARD REAR BOW CUSHION COMMON	1	EA
6a	00920901	252 SUN STARBOARD REAR BOW CUSHION SKIN CHAMPAGNE	1	EA
7	00918000	254 SUN STARBOARD REAR BOW BACKREST COMMON	1	EA
7a	00918901	254 SUN STARBOARD REAR BOW BACKREST SKIN CHAMPAGNE	1	EA
8	704.7-D254-104	SKI STORAGE CARPET #4-CHAMPAGNE	1	EA
8a	704.7-D254-204	SKI STORAGE CARPET #4-PLATINUM	1	EA
9	00972901	252 SUN OPTIONAL SNAP IN CARPET COMPLETE CHAMPAGNE	1	EA
10	704.7-D254-102	MAIN COCKPIT CARPET #1-CHAMPAGNE	1	EA
10a	704.7-D254-202	MAIN COCKPIT CARPET #2-PLATINUM	1	EA
11	00931000	252 SUN TABLE TOP CUSHION COMMON	1	EA
11a	00931901	252 SUN TABLE TOP CUSHION SKIN CHAMPAGNE	1	EA
12	704.7-D254-101	MOTOR BOX CARPET #1-CHAMPAGNE	1	EA
12a	704.7-D254-201	MOTOR BOX CARPET #1-PLATINUM	1	EA
13	00928000	252 SUN MOTOR BOX CUSHION COMMON	1	EA
13a	00928901	252 SUN MOTOR BOX CUSHION SKIN CHAMPAGNE	1	EA
14	00926000	252 SUN MOTOR BOX BACKREST COMMON	1	EA
14a	00926901	252 SUN MOTOR BOX BACKREST SKIN CHAMPAGNE	1	EA
15	00925000	252 SUN STERN SEATING ASSEMBLY COMMON	1	EA
15a	00925901	252 SUN STERN SEATING ASSEMBLY SKIN CHAMPAGNE	1	EA
16	00929000	252 SUN PORT AFT CORNER CUSHION COMMON	1	EA
16a	00929901	252 SUN PORT AFT CORNER CUSHION SKIN CHAMPAGNE	1	EA
17	00930000	252 SUN AFT PORT CUSHION COMMON	1	EA
17a	00930901	252 SUN AFT PORT CUSHION SKIN CHAMPAGNE	1	EA
18	00927000	252 SUN AFT PORT BACKREST COMMON	1	EA
18a	00927901	252 SUN AFT PORT BACKREST SKIN CHAMPAGNE	1	EA
19	00922000	252 SUN PORT BOW CORNER BACKREST COMMON	1	EA
19a	00922901	252 SUN PORT BOW CORNER BACKREST SKIN CHAMPAGNE	1	EA
20	00941000	252 SUN OPT BOW FILLER CUSHION ASSEMBLY COMMON	1	SET
20a	00941901	252 SUN OPT BOW FILLER CUSHION ASSEMBLY SKIN CHAMPAGNE	1	SET
21	00942000	252 SUN OPT STARBOARD BOW FILLER CUSHION COMMON	1	EA
21a	00942901	252 SUN OPT STARBOARD BOW FILLER CUSHION SKIN CHAMPAGNE	1	EA
21b	00295000	252 SUN OPTIONAL TUBING KIT	1	EA
22	00943000	252 SUN OPT PORT BOW FILLER CUSHION COMMON	1	EA
22a	00943901	252 SUN OPT PORT BOW FILLER CUSHION SKIN CHAMPAGNE	1	EA
23	00924000	252 SUN PORT BOW CUSHION COMMON	1	EA
23a	00924901	252 SUN PORT BOW CUSHION SKIN CHAMPAGNE	1	EA
24	00921000	252 SUN PORT FORWARD BOW BACKREST COMMON	1	EA
24a	00921901	252 SUN PORT FORWARD BOW BACKREST SKIN CHAMPAGNE	1	EA

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To order a complete part, you must order the common part as well as the skin.

Champagne cockpit part numbers listed above. For Platinum cockpit parts, replace the 901 with a 902

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Interiors - Side Panels



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SUNESTA 254 **2007 MODEL YEAR**

Interiors - Side Panels

Item No.	Part Number	Description	Qty.	U.O.M
1	00933000	254 SUN PORT UPPER SIDE PANEL COMMON	1	EA
1a	00933901	254 SUN PORT UPPER SIDE PANEL SKIN CHAMPAGNE	1	EA
2	00934000	254 SUN PORT ARM REST COMMON	1	EA
2a	00934901	254 SUN PORT ARM REST SKIN CHAMPAGNE	1	EA
3	00935000	254 SUN PORT LOWER SIDE PANEL COMMON	1	EA
3a	00935901	254 SUN PORT LOWER SIDE PANEL SKIN CHAMPAGNE	1	EA
4	00932000	254 SUN PORT SIDE PANEL ASSEMBLY COMMON	1	EA
4a	00932901	254 SUN PORT SIDE PANEL ASSEMBLY SKIN CHAMPAGNE	1	EA
5	00940000	254 SUN STARBOARD REAR SIDE PANEL COMMON	1	EA
5a	00940901	254 SUN STARBOARD REAR SIDE PANEL SKIN CHAMPAGNE	1	EA
6	00936000	254 SUN STARBOARD SIDE PANEL ASSEMBLY COMMON	1	EA
6a	00936901	254 SUN STARBOARD SIDE PANEL ASSEMBLY SKIN CHAMPAGNE	1	EA
7	10937000	254 SUN STARBOARD UPPER SIDE PANEL (MERCURY) COMMON	1	EA
7a	10937901	254 SUN STARBOARD UPPER SIDE PANEL (MERCURY) SKIN CHAMPAGNE	1	EA
7b	30937000	254 SUN STARBOARD UPPER SIDE PANEL (VOLVO) COMMON	1	EA
7c	30937901	254 SUN STARBOARD UPPER SIDE PANEL (VOLVO) SKIN CHAMPAGNE	1	EA
8	00938000	254 SUN STARBOARD ARM REST COMMON	1	EA
8a	00938901	254 SUN STARBOARD ARM REST SKIN CHAMPAGNE	1	EA
9	00939000	254 SUN STARBOARD LOWER SIDE PANEL COMMON	1	EA
9a	00939901	254 SUN STARBOARD LOWER SIDE PANEL SKIN CHAMPAGNE	1	EA

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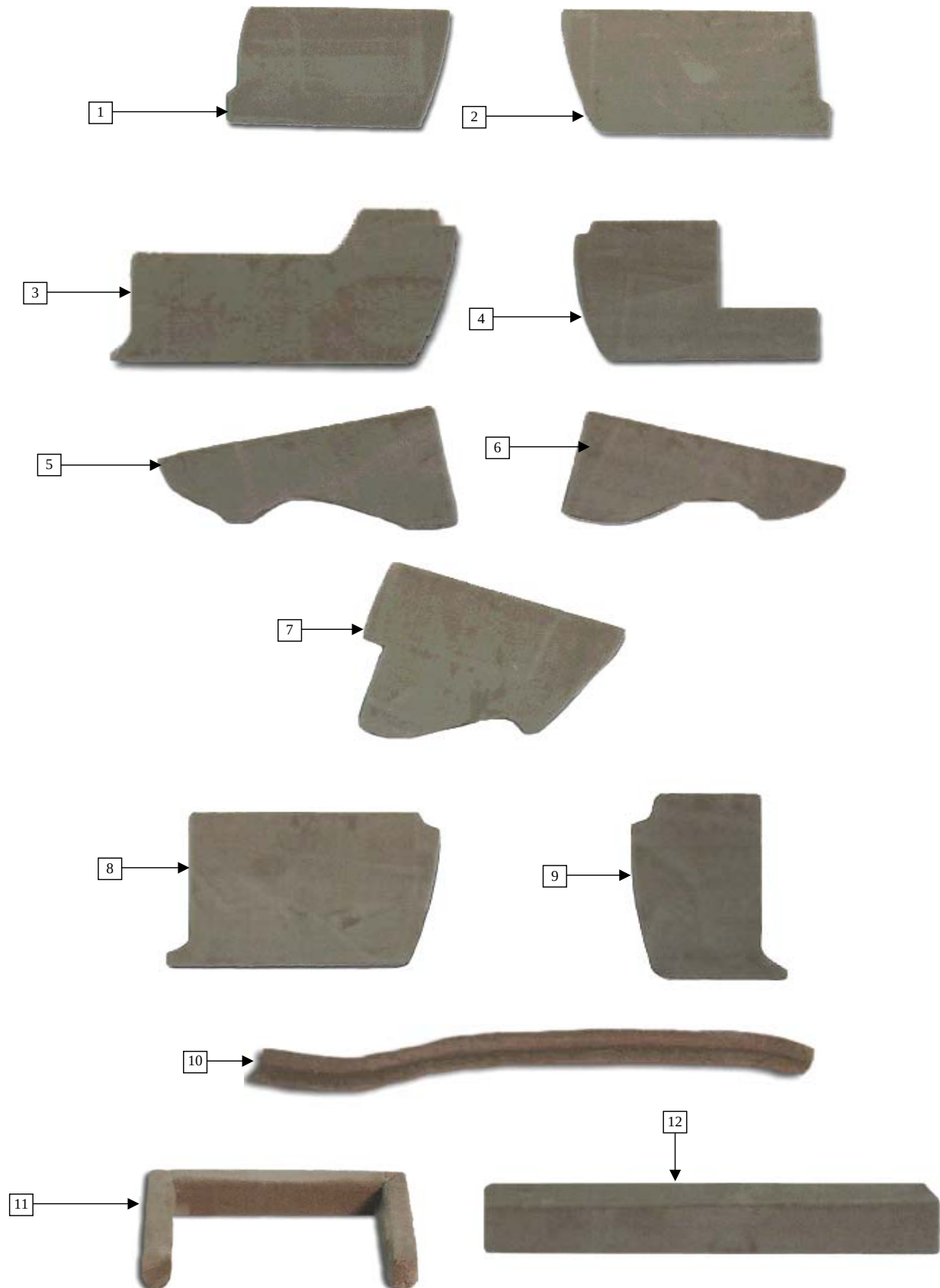
Champagne cockpit part numbers listed above. For Platinum cockpit parts, replace the 901 with a 902

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Interiors - Carpet Boards



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SUNESTA 254 **2007 MODEL YEAR**

Interiors - Carpet Boards

Item No.	Part Number	Description	Qty.	U.O.M
1	00949000	254 SUN PORT AFT REAR BULKHEAD COMMON	1	EA
1a	00949901	254 SUN PORT AFT REAR BULKHEAD SKIN CHAMPAGNE	1	EA
2	00944000	254 SUN AFT PORT FORWARD BULKHEAD COMMON	1	EA
2a	00944901	254 SUN AFT PORT FORWARD BULKHEAD SKIN CHAMPAGNE	1	EA
3	00959000	254 SUN FORWARD STORAGE BULKHEAD COMMON	1	EA
3a	00959901	254 SUN FORWARD STORAGE BULKHEAD SKIN CHAMPAGNE	1	EA
4	00958000	254 SUN STARBOARD FORWARD STORAGE BULKHEAD COMMON	1	EA
4a	00958901	254 SUN STARBOARD FORWARD STORAGE BULKHEAD SKIN CHAMPAGNE	1	EA
5	00955000	254 SUN PORT FORWARD BOW BULKHEAD COMMON	1	EA
5a	00955901	254 SUN PORT FORWARD BOW BULKHEAD SKIN CHAMPAGNE	1	EA
6	00946000	254 SUN STARBOARD FORWARD BOW BULKHEAD COMMON	1	EA
6a	00946901	254 SUN STARBOARD FORWARD BOW BULKHEAD SKIN CHAMPAGNE	1	EA
7	00952000	254 SUN FORWARD BOW REAR BULKHEAD COMMON	1	EA
7a	00952901	254 SUN FORWARD BOW REAR BULKHEAD SKIN CHAMPAGNE	1	EA
8	00945000	254 SUN STARBOARD FORWARD GALLEY BULKHEAD COMMON	1	EA
8a	00945901	254 SUN STARBOARD FORWARD GALLEY BULKHEAD SKIN CHAMPAGNE	1	EA
9	00947000	254 SUN STARBOARD REAR GALLEY BULKHEAD COMMON	1	EA
9a	00947901	254 SUN STARBOARD REAR GALLEY BULKHEAD SKIN CHAMPAGNE	1	EA
10	00963000	254 SUN STARBOARD GALLEY TRIM BOARD COMMON	1	EA
10a	00963901	254 SUN STARBOARD GALLEY TRIM BOARD SKIN CHAMPAGNE	1	EA
11	00965000	254 SUN COOLER RETAINER COMMON	1	EA
11a	00965901	254 SUN COOLER RETAINER SKIN CHAMPAGNE	1	EA
12	00960000	254 SUN HOSE COVER BOARD COMMON	1	EA
12a	00960901	254 SUN HOSE COVER BOARD SKIN CHAMPAGNE	1	EA

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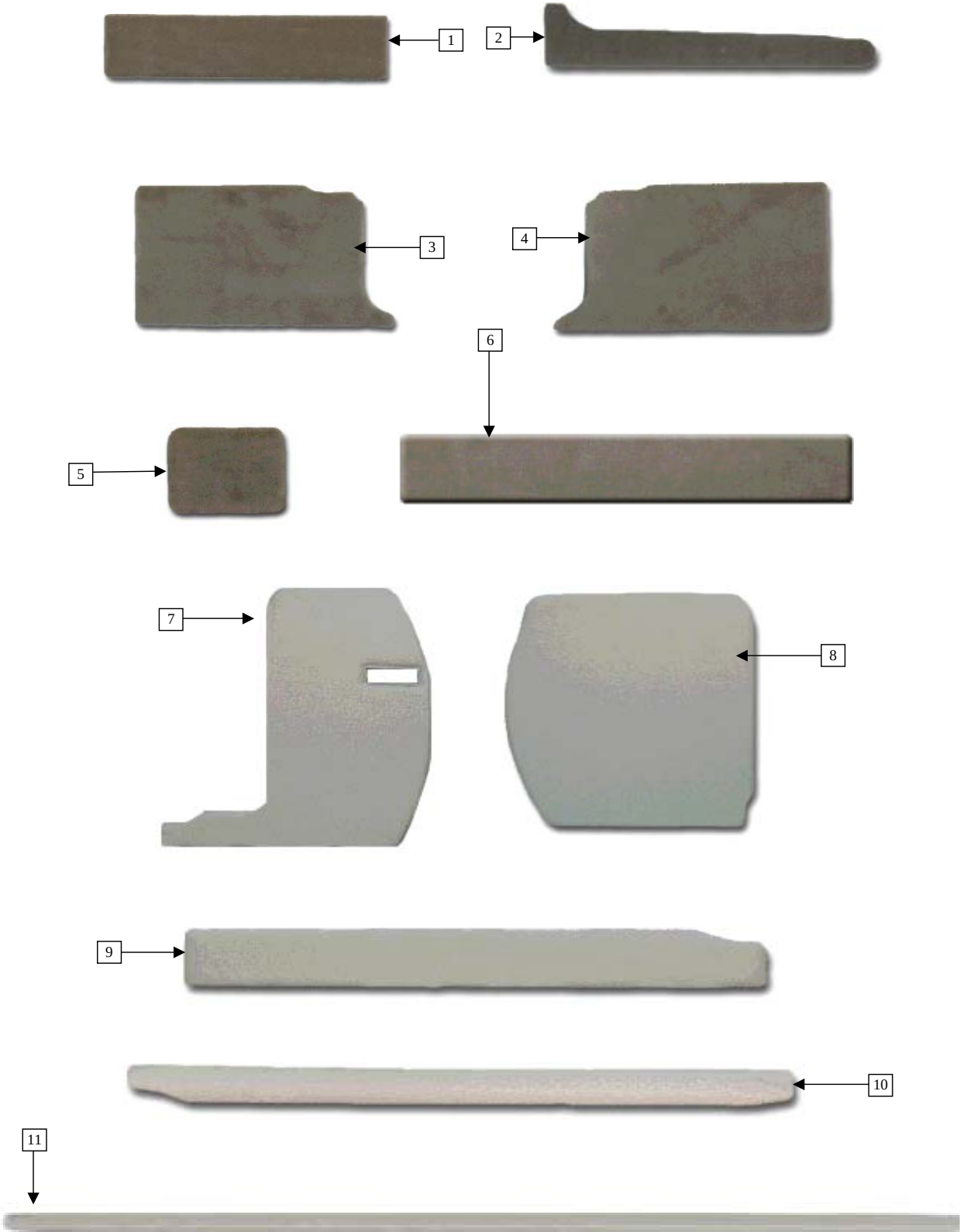
Champagne cockpit part numbers listed above. For Platinum cockpit parts, replace the 901 with a 902

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**SUNESTA 254
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Interiors - Carpet/Head Boards



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SUNESTA 254 **2007 MODEL YEAR**

Interiors - Carpet/Head Boards

Item No.	Part Number	Description	Qty.	U.O.M
1	00953000	254 SUN STBD FORWARD STORAGE CLOSE OUT #1 COMMON	1	EA
1a	00953901	254 SUN STBD FORWARD STORAGE CLOSE OUT #1 SKIN CHAMPAGNE	1	EA
2	00954000	254 SUN STBD FORWARD STORAGE CLOSE OUT #2 COMMON	1	EA
2a	00954901	254 SUN STBD FORWARD STORAGE CLOSE OUT #2 SKIN CHAMPAGNE	1	EA
3	00956000	254 SUN PORT FORWARD BOW ICE BOX CLOSE OUT COMMON	1	EA
3a	00956901	254 SUN PORT FORWARD BOW ICE BOX CLOSE OUT SKIN CHAMPAGNE	1	EA
4	00957000	254 SUN STARBOARD FORWARD BOW ICE BOX CLOSE OUT COMMON	1	EA
4a	00957901	254 SUN STARBOARD FORWARD BOW ICE BOX CLOSE OUT SKIN CHAMPAGNE	1	EA
5	00950000	254 SUN STARBOARD STORAGE CLOSE OUT COMMON	1	EA
5a	00950901	254 SUN STARBOARD STORAGE CLOSE OUT SKIN CHAMPAGNE	1	EA
6	00951000	254 SUN PORT AFT CENTER TRIM BOARD COMMON	1	EA
6a	00951901	254 SUN PORT AFT CENTER TRIM BOARD SKIN CHAMPAGNE	1	EA
7	00961000	254 SUN FORWARD HEAD WALL COMMON	1	EA
7a	00961900	254 SUN FORWARD HEAD WALL SKIN	1	EA
8	00962000	254 SUN AFT HEAD BULKHEAD COMMON	1	EA
8a	00962900	254 SUN AFT HEAD BULKHEAD SKIN	1	EA
9	00948000	254 SUN HEAD CENTER TRIM BOARD COMMON	1	EA
9a	00948900	254 SUN HEAD CENTER TRIM BOARD SKIN	1	EA
10	00964000	254 SUN HEAD GUNNEL BOARD COMMON	1	EA
10a	00964900	254 SUN HEAD GUNNEL BOARD SKIN	1	EA
11	00967000	254 SUN HEADLINER TRIM BOARD COMMON	1	EA
11a	00967900	254 SUN HEADLINER TRIM BOARD SKIN	1	EA

Parts Not Pictured Which Are Associated With Carpet/Head Boards:

Not Pictured	00968000	254 SUN OPT REFRIGERATOR BOARD ASSEMBLY COMMON	1	EA
Not Pictured	00968901	254 SUN OPT REFRIGERATOR BOARD ASSEMBLY SKIN CHAMPAGNE	1	EA

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Champagne cockpit part numbers listed above. For Platinum cockpit parts, replace the 901 with a 902