

360 COBALT (2005-2006) TRACK INSTALLATION

TOOLS

#1 Driver bit
1/8" drill bit
3/32" drill bit
Tef Gel
Pencil
Tape Measure
PVC Cutter
Silicone Caulk
Caulk Gun
Rag
Soapy Water in Spray Bottle

TRACK

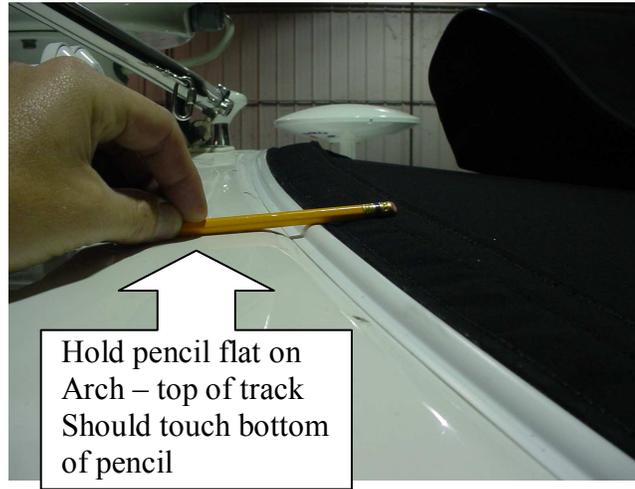
2 – 15' STICKS
2 – 35" PIECES
2 – 81" PIECES

1. Pre drill 15' length of Flex-a-rail track every 4" with a 1/8" drill bit. Drill holes from the backside of the track to prevent damage to the lip. Apply foam tape to the backside of the track ensuring it is centered.



2. Find the center of the track and mark it with pencil.
3. Find center of the leading edge of arch.
4. Begin installing track in center of arch with the center of the track.

5. Track should be positioned even with the top plane of the arch. Use a pencil to locate this position as shown.



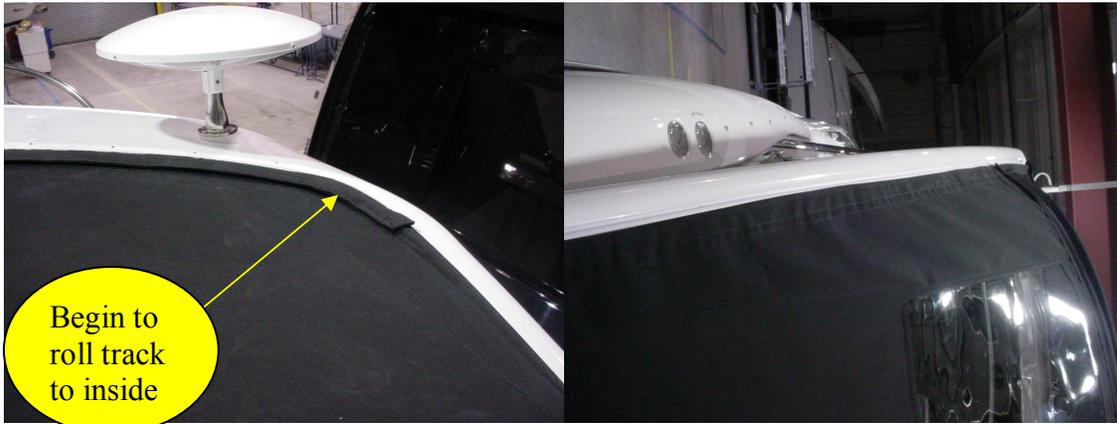
6. Peel backing from foam tape and stick track to arch maintaining the same height across the top of the arch.
7. Drill through pre dilled holes with a 3/32" bit. Apply Tef Gel to screw threads before installing into arch. NOTE: Set clutch of drill motor to 1, screw heads will break off easily!!!
8. Bend track around arch shoulder installing screws every 2" in the radius. Continue down the forward edge of the arch, keeping the edge of the track even with the outboard edge of the arch. Again, check position with a pencil.



9. Use a 35” piece of track to continue the installation to bottom of the exposed arch.



10. Aft track – Duplicate methods used for forward track.
11. At aft shoulder, track must rotate inside arch. Twist track inboard so top of track is even with back of arch. If pencil is held level, touching the “spine” of the arch, top of track should touch bottom of pencil.



12. Butt an 81" piece of track to continue to the bottom of the arch.



13. Caulk seam between arch and track with silicone caulk. Run a very thin bead, wet with soapy water, and smooth with finger.