

FEATURES

- HIGH-PERFORMANCE VINYLESTER RESIN
 RESISTS MOISTURE INTRUSION AND FORMS
 THE BACKBONE OF OUR FIVE-YEAR BLISTER
 WARRANTY.
- HULL CONSTRUCTED WITH FIVE-AXIS MILL TECHNOLOGY.
- LARGE STORAGE AREAS AND ANCHOR/FENDER STORAGE MAKE THE COCKPIT LESS CLUTTERED.
- STANDARD EXTENDED SWIM PLATFORM WITH CONCEALED LADDER.

SEA RAY SPORT BOATS 2002

230 BOW RIDER		
OVERALL LENGTH		
W/STD. EXTENDED SWIM PLATFORM	25' 6"	7.77 M
BEAM	8' 6"	2.59 M
DRAFT (STERN DRIVE DOWN) (STERN DRIVE UP)	38" 23"	96.5 CN 58.4 CN
DRY WEIGHT	4,200 LBS	1,905 K
FUEL CAPACITY	57 GAL	215.7 L
WATER CAPACITY (OPTIONAL)	8 GAL	30.3 L
DEAD RISE	21°	21°
MAX PERSONS/WEIGHT	10/1,600 LBS	725.8 K
(MWC) MAX WEIGHT PERSONS/GEAR	1,800 LBS	816.5 K



230 Bow Rider

Features and Standard Equipment

HULL & DECK FEATURES

Bow & Stern Eves, Stainless Steel

Cleats, Custom Sea Ray® Thru-Bolted - Stainless Steel (6) Drain Plug, Brass-Threaded - Garboard Gel-Coat, Pearl

Graphics Package (Blue, Green, Black) Handrail, Stainless Steel w/Integral Ski Tow Eye - Transom

Hardware, Stainless Steel

Light, Stern - Removable

Lights, Navigation - Stainless Steel Resin, High-Performance Vinylester Rub Rail, PVC w/Stainless Steel Insert

Shrink Wrap, Reusable Cover

Storage, Anchor w/Fiberglass Hatch

Storage, Fender Holders
Swim Platform, Extended w/Concealed Stainless Steel Three-Step

Swim Ladder w/Integral Grab Handle

Vent System, Engine Compartment - Integral

Windshield, Tempered/Tinted Curved Glass w/Walk-Thru &

Stainless Steel Supports Windshield Wiper - Starboard

Canvas (Sunbrella®):

Bimini Top w/Interlocking Top Extrusion, Boot & Vertical Storage

Canvas Storage Bag

Cockpit Cover/Tonneau Cover

Meets Applicable USCG & ABYC Standards NMMA Certification

COCKPIT FEATURES

Armrests, Integral Beverage Holders (5) Burl Accents - Side Panels & Dash

Carpet Liner, Snap-In
Dash, Custom Soft-Touch w/Burl Accents

Door, Bow Walk-Thru

Floor/Stringer System w/Finished Fiberglass Liner Glove Box, Lockable - Soft-Touch

Grab Handles, Color-Coordinated Handrail, Stainless Steel - Port Dash

Head, Portable

Head Area, Enclosed w/Molded Fiberglass Liner - Lockable

Ice Chest, Insulated - Built-In Port Dash

Lighting, Indirect

Outlet, 12V Accessory

Seating, Aft Circular w/Fiberglass Storage Base &

Sun Pad Filler Cushions

Sun Pad Filler Cushions
Seating, Bow Rider w/Storage Below - Molded Fiberglass
Seating, Bucket (2) - w/Swivels, Sliders, Flip-Up Thigh-Rise Bolsters
& Rotocast Shells - Vertical Adjustment on Helm Only
Stereo, 12V AM/FM Single CD w/Waterproof Speakers (4) &
Digital Cockpit Remote Control (Clarion*)
Storage, Helm Compartment
Storage, Side Panels - Bow Area
Storage, Side Panels - Upper & Lower - Cockpit
Storage, Ski/Kneeboard w/Vinyl Matting &
Gas-Assisted Fiberglass Lid

Gas-Assisted Fiberglass Lid Sun Pad, Aft w/Gas-Assist Lifts

Table, Cockpit Trash Receptacle

Vinyl, Marine-Grade - Platinum Color Scheme

TECHNICAL

Helm.

Alarms, Engine - Oil & Water (Audible)

Depth Finder (Lowrance® 3500)

Horn

Instrumentation, Custom Sea Ray®

Backlit w/Low-Glare Blue Night Lighting & Stainless Steel Bezels

- Fuel
- Oil Pressure
- Speedometer
- Tachometer w/LCD Hourmeter
- Trim
- Voltmeter

- Water Temperature

Shift & Throttle Lever w/Trim Switch & Ignition Cutout Switch

Steering, Power-Assisted

Steering, Tilt Wheel Steering Wheel, Wood-Accent

Switch Pad, Illuminated Waterproof Electronic w/ISO Symbols

Tilt & Trim, Power

Electrical Systems:

Fuse Block, Waterproof - Electronic Interface Module w/Fuse Condition Monitor Wiring, Color-Coded

Engine Compartment:

Bilge Pump, 12V Automatic Blower, 12V Bilge

Fire Extinguisher Discharge Port Gel-Coated Engine Compartment **Insulated Engine Compartment**

Fuel System:

Fuel Lines, USCG - Type A-1
Fuel Tank w/Anti-Siphon Valve & Electric Sending Unit

STANDARD PROPULSION 5.0L MPI Bravo* III MCM Stern Drive

(260 hp - 194 kW) Propeller, Stainless Steel

Filter, Oil - Remote

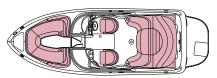
Options/Accessories

OPTIONAL PROPULSION Gasoline Stern Drives: MX6.2L MPI Bravo* III MCM*

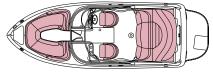
(320 hp - 239 kW) 496 Magnum® Bravo® I MCM* w/Corsa™ Exhaust

(375 hp - 280 kW)

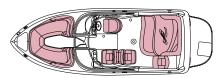
*Fuel-Injected Engines Std. w/Stainless Steel Propeller & Remote Oil Filter



Standard Seating Plan



Optional Seating Plan



Optional Seating Plan

OPTIONAL PACKAGES

Optional Seating Plan:

Seating, Aft Bench w/Fiberglass Storage Base & Hi-Lo Cushions (Forms Extended Sun Pad) Seating, Bucket (2) - w/Swivels, Sliders, Flip-Up Thigh-Rise

Bolsters & Rotocast Shells - Vertical Adjustment on Helm Only

Sun Pad, Aft w/Gas-Assist Lifts

Optional Seating Plan:

Uptional seating Plan:
Seating, Aft Bench w/Fiberglass Storage Base &
Transom Walk-Thru w/Jump Seat
Seating, Back-to-Back Lounger - Adjustable w/Storage Bases & Injection-Molded Shells - Port
Seating, Bucket w/Swivel, Slider, Flip-Up Thigh-Rise Bolster & Rotocast Shell - Helm
Sun Pad, Aft w/Gas-Assist Lifts

Canvas Package (for Bimini Top):

Aft Curtain

Canvas Storage Bag Front Curtains

Side Curtains

INDIVIDUAL OPTIONS Battery On/Off Switch

Battery Switch, Dual w/Second Battery Tray Canvas, Black (in lieu of Std. Colors) Exhaust System, Thru-Hull (Corsa^w) Filler Cushions, Bow Rider

Fire Suppression System - Automatic Graphics, Two-Tone Gel-Coat (Blue, Green or Black)

Pressure Water System Tower, Water Sports - Aluminum Tubular

w/Bimini Top & Boot

Trim Switch, Transom Trailer Trim Tabs, Hydraulic

CE Option

NOTE: Boats which are ordered with 220V/50 Cycle Electrical Systems will be installed with the appropriate appliances in the corresponding voltage.

Sea Ray Boats, Inc., 2600 Sea Ray Blvd., Knoxville, TN 37914. For information call 1-800-SRBOATS or fax 1-865-213-7878. Internet address: http://www.searay.com Note: Some equipment shown may be optional. Options and colors shown may not be available. Please see your authorized Sea Ray dealer for color options. Printed in the U.S.A. July 2001 © Sea Ray Boats, Inc. MRP#1611144









