

420 Sedan Bridge

2004



The fiberglass sport spoiler features a canvas awning track to seal against water intrusion when the soft top and enclosure are in use.



Custom Sea Ray instruments feature low-glare blue night lighting and stainless steel bezels.



Entertainment is provided by an incredible 20-inch flat screen LCD TV with remote DVD player and satellite-ready Clarion® single CD stereo system.

No matter where you plan to go, you'll arrive in style with the 420 Sedan Bridge. From its seamless fiberglass spoiler and Sunbrella soft top to its graphic striping at the water line, this impressive sport yacht is sure to command attention. And thanks to the power of its twin 8.3 MerCruiser® engines no matter where you're headed, you'll arrive ahead of the rest.



Everyone will want to cook in this elegant wood-finished galley which features a microwave/convection oven, recessed, two-burner stove, refrigerator/freezer, coffeemaker, solid surface breakfast bar and much more.



There's a full-size bed with innerspring mattress in the forward stateroom, plus lots of storage and a 13" TV/DVD player.



Guests can choose twin beds in the port stateroom or add filler cushions for a king-size bed.

Sea Ray Boats, 2600 Sea Ray Blvd., Knoxville, TN 37914. For information call 1-800-SRBOATS or fax 1-636-326-3282. Internet address: <http://www.searay.com>
 Note: Not all accessories shown in pictures or described herein are standard equipment or even available as options. Options and features are subject to change without notice. Not all model year boats may contain all the features or meet the specifications described herein. Confirm availability of all accessories and equipment with an authorized Sea Ray dealer prior to purchase. Printed in the U.S.A. July 2003 ©Sea Ray Boats.



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FEATURES

- Standard fiberglass hatman stringer system.
- Patented underwater exhaust for quieter cruising.
- Separate head and shower for forward stateroom.
- Standard LCD TV in salon.

SEA RAY SPORT YACHTS 2004 420 SEDAN BRIDGE

Overall length		
w/std. swim platform	45' 5"	13.84 m
Beam	14' 3"	4.27 m
Draft (Inboards)	44"	111.8 cm
Dry weight	28,500 lbs	12,927 kg
Fuel capacity	350 gal	1,324.8 L
Water capacity	120 gal	454 L
Holding tank	42 gal	159 L
Dead rise	18°	18°

Sea Ray

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Features and Standard Equipment

HULL & DECK FEATURES

Bottom Paint
Bow Rail, 316 Stainless Steel w/Welded Stanchions, Intermediate Rails & Life Lines
Canvas Colors (Navy, Green, Tan, Black)
Cleats, Custom Sea Ray® Thru-Bolted - Stainless Steel (8)
Deck Fill Plates, Stainless Steel
Deck Rails, 316 Stainless Steel
Gel-Coat, Arctic White
Graphics, Striping
Handrails, 316 Stainless Steel
Hatch, Deck Vent - Translucent w/Locks & Sky Screen Cover (20x20)
Lights, Navigation
Portlights, Stainless Steel (1 Fixed)
Resin, High-Performance Vynylester
Rub Rail, PVC w/Stainless Steel Insert
Storage, Transom Wall - Fenders & Gear
Stringer System, Fiberglass Hatman
Swim Platform, Integral w/Concealed Stainless Steel
Three-Step Swim Ladder w/Integral Grab Handle
Thru-Hull Fittings, Color-Coordinated
Toe Rail, Molded Fiberglass - Deck
Vent System, Engine Room - Integral
Windshield, Bridge Venturi - Aluminum-Framed
Windshield, Recessed Tempered/Tinted Curved Glass - Bonded-In (Salon)

Canvas (Sunbrella®):

Aft Curtain
Bridge Enclosure
Soft Top w/Full Enclosure
Windshield Cover
Windshield Shades

Windlass System:

Anchor, Galvanized
Anchor Chute, Stainless Steel
Anchor Rope/Chain Storage w/Hatches
Anchor Washdown Spigot
Windlass, Rope/Chain w/Foot Switches (Lofrans Progress I)

Certifications:

Meets Applicable USCG & ABYC Standards
NMMA Certification

COCKPIT FEATURES

Carpet Liner, Snap-In
Door, Cabin Entry (Sliding & Lockable) w/Screen
Door, Transom
Floor Liner, Fiberglass - Self-Bailing
Hatch, Engine Service - Gas-Assisted
Icemaker, 120V
Lighting, Indirect
Outlet, 120V GFI Protected
Steps, Molded Deck Access
Storage, Side Panels

BRIDGE FEATURES

Beverage Holders (4)
Carpet Liner, Snap-In
Control Station (Located Center/Forward)
Handrails, 316 Stainless Steel
Lighting, Indirect
Outlet, 12V Accessory
Seating, Helm (2) - Custom Euro-Style w/Flip-Up
Thigh-Rise Bolsters, Armrests & Heavy-Duty Pedestals w/Slides, Swivels & Pneumatic Vertical Adjustments
Seating, U-Shaped - Aft
Ship's Bell
Sport Spoiler, Molded Fiberglass (Seamless) w/Overhead Lighting
Steps, Molded Bridge Access w/Stainless Steel Handrail
Storage, Cabinet - Fiberglass
Table, Bridge

CABIN FEATURES

Carbon Monoxide Monitors
Carpet, Deep-Pile BCF - 44-Ounce
Carpet Runners, Interior (Sunbrella®)
Handrails, Elliptical Stainless Steel
Interior Finish - Blossom Cherry (also available in Natural Maple)
Lighting, 12V Halogen
Lighting, 12V Indirect
Outlet, 12V Accessory
Outlets, 120V GFI Protected
Outlets, Phone
Outlets & Switch Plates - Satin Nickel Finish
Pillows, Accent
Shades, Fabric Day/Night w/Drape Trim
Storage, In-Floor
Wood Trim, Handcrafted

Salon:

Entertainment Center
- Stereo, 12V AM/FM Single CD, Satellite-Ready w/6-Disc CD Changer, Amplifier, Subwoofer, Speakers (8), Digital Cockpit Remote Control & Speaker Selector Switches (Clarion®)
- Storage Cabinet - CD
- TV, 20" Flat Screen LCD (120V) w/Remote DVD Player, Coax Outlet & Gain Control Panel
Seating, Loveseat - Starboard (Ultraleather HP™)
Seating, Sofa - Port (Ultraleather HP™)
Storage, Cabinets - Port & Starboard
Table, Dining - Hi-Lo w/High-Gloss Wood

Dinette:

Flooring, Wood
Handrail, Stainless Steel
Seating, L-Shaped w/Storage Below (Ultraleather HP™)
Table, Dinette (Folding Leaf) w/High-Gloss Wood Surface

Galley:

Breakfast Bar, Solid Surface
Coffemaker, 120V (Spacemaker™)
Countertop, Molded Fiberglass w/Granite-Colored Gel-Coat, Sink, Single-Lever Grohe® Faucet & Solid Surface Sink Cover
Flooring, Wood
Handrail, Stainless Steel
Lighting, Dual-Voltage - 120V/12V
Microwave/Convection Oven, 120V
Power Vent, 12V
Refrigerator/Freezer - Dual-Voltage - 120V/12V
Storage, Drawers w/Cutlery Insert
Storage, Galley Pantry
Storage, In-Floor
Storage, Under Steps
Storage, Upper & Lower w/Designated Glass & Bottle Storage
Stove, 120V Recessed Two-Burner
Trash Receptacle

Forward Stateroom:

Bed, Full-Size w/Innerspring Mattress, Pillows, Sheets, Coordinated Spread & Drawer Storage Below
Door, Privacy w/Full-Length Mirror
Hanging Lockers (2), Cedar-Lined w/Lights
Mirrored Rope Locker Bulkhead
Storage, Gunwale Cabinets
Storage, In-Floor
Storage, Side Shelves
TV/DVD Combo, 13" - 120V w/Remote & Coax Outlet

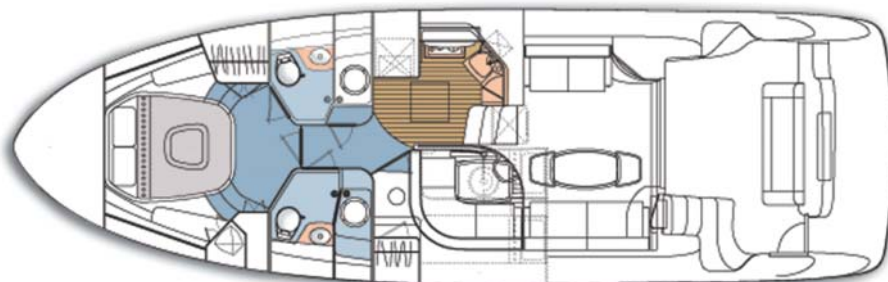
Forward Head/Shower:

Bath Accessories, Chrome
Clothes Hook
Door, Privacy - Access from Forward Stateroom
Handrails, Elliptical Stainless Steel
Head, Large (VacuFlush®)
Power Vent, 12V
Shower w/Seat, Adjustable Grohe® Shower Wand & Acrylic Door
Skylight, Circular
Storage, Medicine Cabinet - Mirrored
Vanity w/Solid Surface Countertop, Sink, Grohe® Faucet & Storage Below

Port Stateroom:

Beds, Twin (2) - w/Mattresses, Pillows, Sheets & Coordinated Spread w/Filler Cushions to Convert into King-Size Bed w/Storage Below
Door, Privacy w/Full-Length Mirror
Hanging Locker, Cedar-Lined w/Light
Mirror, Wall Accent
Nightstand, Built-In w/Countertop
Skylight, Circular

NOTE: Boats which are ordered with 220V/50 Cycle Electrical Systems will be installed with the appropriate appliances in the corresponding voltage.



Cockpit/Cabin Layout

Guest Head/Shower (Port):

Bath Accessories, Chrome
Clothes Hook
Door, Privacy - Access from Salon
Handrail, Elliptical Stainless Steel
Head, Large (VacuFlush®)
Power Vent, 12V
Shower w/Seat, Adjustable Grohe® Shower Wand & Acrylic Door
Skylight, Circular
Storage, Cabinet - Shower
Storage, Medicine Cabinet - Mirrored
Vanity w/Solid Surface Countertop, Sink, Grohe® Faucet & Storage Below

TECHNICAL

Control Station:

Alarms, High-Water - Bilge
Compass
Emergency Start System - Engines
Horn, Air (Concealed) - Dual Trumpet
Instrument Panel, High-Gloss Burl
Instrumentation, Custom Sea Ray® Backlit w/Low-Glare Blue Night Lighting & Stainless Steel Bezels [Includes: Engine Sync, Fuel (2), Oil Pressure (2), Tachometers w/LCD Hourmeters (2), Voltmeters (2), Water Temperature (2)]
Steering, Hydraulic
Steering Wheel, Wood-Accent
Switch Panel - High-Gloss Burl
Switches, Illuminated Weatherproof Rockers & Electronic Dimmer Control
Systems Monitor, Digital LCD - for Engine Diagnostics & Pump Monitoring

Electronics:

Electronics Circuit, 50 Amp/12V
GPS (Raymarine RayNav 300 GPS) w/WAAS Differential Sensor
Raymarine Tridata ST-60 (Depth Finder, Speed/Sumlog, Water Temperature)
VHF Radio (Raymarine 230) w/Remote Speaker & 8' Fiberglass Antenna

Electrical Systems:

Batteries (4) w/Trays
Battery Charger/Converter, 120V/50 Amp/12V
Enclosure, Weatherproof Main Solenoid Disconnect w/Composite Enclosure
Panel, Circuit Breaker - Remote
Panel, DC Main Breaker - Housed in Aluminum Enclosure w/Weatherproof Connector
Panel, Main Distribution - AC - Housed in Aluminum Enclosure
Panel, Main Distribution - DC - Housed in Aluminum Enclosure w/Weatherproof Connector
Shore Power, Dual 30 Amp/120V/60 Cycle w/50' Cords & Adapters
Transformers, Shore Power Isolation (2) - 30 Amp/120V/60 Cycle
TV/Phone Inlet w/TV Antenna, TV Shore Cord & Phone Shore Cord
Wiring, Color-Coded w/Chafe Protection

Generator:

Remote Start w/Muffler, Freshwater Cooling, Fuel Filter, Seacock & Seawater Strainer
120V/60 Cycle
10.0 kW Kohler® Gas
(Generator manufacturer and size may vary due to product availability.)

Air Conditioning/Heating:

Zone-Controlled Reverse-Cycle System (32,000 BTU)
Custom Integral Vent System

Engine Room:

Bilge Pumps, 12V Automatic (3)
Bilge Pumps, 12V Automatic High-Water (1 Bilge, 1 Cabin)
Blowers, 12V Bilge (2)
Engine Drip Sumps
Exhaust, Underwater - Patented
Fire Suppression System - Automatic w/Manual Pull
Gel-Coated Engine Room, Oyster Insulation, Engine Room - 2" w/Vinyl Barrier
Ladder, Stainless Steel - Removable
Lighting, 12V
Oil Changer System - Engines & Generator

Fuel System:

Fuel Filters - Remote - Diesel (Racor®)
Fuel Lines, USCG - Type A-1
Fuel Tanks, Aluminum w/Anti-Siphon Valves & Electric Sending Units (2)

Water System:

Freshwater Hose & Spigot - Engine Room
Freshwater Washdown Spigot - Cockpit
Freshwater Washdown Spigot - Transom
Pressure Water System w/12V Pump
Shower, Cockpit - Hot & Cold
Water Heater, 120V (11-Gallon)
Water Inlet, Dockside
Water Manifold System

Waste Systems:

Head System (VacuFlush®)
Holding Tank Level Indicators - MDP & Heads
Holding Tank w/Dockside Pump-Out & Automatic Cut-Off (42-Gallon)
Sump Box w/Pump - Automatic

Underwater Gear:

Bonding System w/Zinc Hull Plate
Propeller Shafts, 2" Stainless Steel (2) - Aquamet 19
Propellers, Nibral 4-Blade Cup
Rudders, Manganese-Bronze w/Stainless Steel Posts
Seacocks on all Underwater Fittings
Seawater Strainers
Shaft Logs, Dripless w/Extra Seal Carrier Kit
Struts, Manganese-Bronze
Trim Tabs, Hydraulic

STANDARD PROPULSION

T-Cummins MerCruiser® 6CTA 8.3M Diesel Inboards (T-417 hp - 321 kW)

Options/Accessories

OPTIONAL PROPULSION

Twin Diesel Inboards:

T-Cummins MerCruiser® 480CE
(T-446 hp - 333 kW)

(SmartCraft™ System View Included w/Engine.)

GENERATOR OPTIONS

220V/50 Cycle (Int'l)
7.5 kW Kohler® Gas
120V/60 Cycle (Int'l)
9.0 kW Onan® Diesel
220V/50 Cycle (Int'l)
7.0 kW Onan® Diesel

RAYMARINE ELECTRONICS OPTIONS

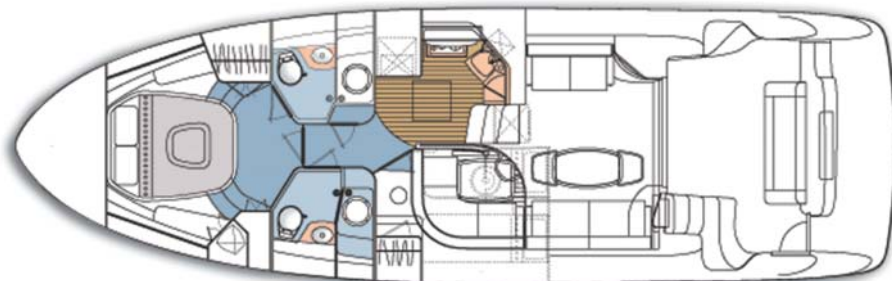
Autopilot (Raypilot ST-7001+)
Radar, RL80C Plus w/Open Array
Radar, RL80CRC Plus w/Built-In Raychart & GPS (10" Color LCD w/4 kW Open Array)

INDIVIDUAL OPTIONS

Bow Thruster
Canvas, Dash Cover - Bridge (Tan)
Colored Hull (Blue) w/White Boot Stripes
Control Station - Lower Control Station
Gray Water System
Macerator w/Seacock Interlock System
Rod Holders (2) - Cockpit
Satellite Radio Hookup (12V)
Sea Ray® Navigator, 10.4" PC Chartplotter w/Sunlight Viewable Touch Screen LCD
Seating, Aft Bench w/Storage Below - Removable
Seating, Sofa w/Pullout Bed - Port (Ultraleather HP™)
Sound Shield, Generator
Spotlight w/Dual Halogen Bulbs - Remote-Controlled
Stools (for Salon Table)
Synchronizer, Engines (6 CTA Only)
Table, Bridge w/Sun Pad Filler Cushions
Table, Cockpit
Vacuum System, Central - Dual Inlet (Beam®)
Washer/Dryer Combo, 120V - Under Galley Step Compartment
Windlass, All-Chain (in lieu of Std. Rope/Chain) (Lofrans Progress I)
Yacht Flag & Flag Pole

CE Option

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Bridge Layout